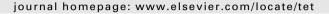
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Recent advances in the synthesis of fluorinated nucleosides

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Contents

1.	Introd	duction	790
2.		ofluorinated nucleosides.	
	2.1.	1'-Monofluorinated nucleosides.	
	2.2.	2'-Monofluorinated nucleosides	
		2.2.1. 2'α-Fluoronucleosides	
		2.2.2. 2'β-Fluoro nucleosides.	
		2.2.3. 2'-Monofluorinated thio-/carbocyclic nucleosides	
		2.2.4. 2'-Monofluoromethylated nucleosides	
	2.3.	3'-Monofluorinated nucleosides	799
		2.3.1. 3'α-Fluoronucleosides	799
		2.3.2. 3'β-Fluoro nucleosides	801
		2.3.3. 3'-Monofluorinated thio-/carbocyclic nucleosides	802
		2.3.4. 3'-Monofluoromethylated nucleosides	
	2.4.	4'-Monofluorinated and 4'-fluoromethylated nucleosides	805
	2.5.	5'-Monofluorinated nucleosides	808
	2.6.	6'-Monofluorinated nucleosides	811
	2.7.	2'-/3'-Monofluoro-2',3'-unsaturated nucleosides	813
3.	Difluo	orinated nucleosides	
	3.1.	gem-Difluorinated furanyl nucleosides	818
	32	gem-Diffuorinated thio-/aza-/carbocyclic nucleosides	820

Abbreviations: Ac, acetyl; AIBN, 2,2'-azobis(isobutyronitrile); AIDS, acquired immune deficiency syndrome; Bn, benzyl; Boc, tert-butoxycarbonyl; BOM, benzyloxymethyl; BSA, N,O-bis(trimethylsilyl)acetamide; BSTFA, N,O-bis(trimethylsilyl)trifluoroacetamide; Bz, benzoyl; CAN, ceric ammonium nitrate; Cbz, benzyloxycarbonyl; CMV, cytomegalovirus; DAST, diethylaminosulfur trifluouride; DBU, 1,8-diazabicyclo[5.4.0]undec-7-ene; DCC, 1,3-dicyclohexylcarbodiimide; DEAD, diethyl azodicarboxylate; DIAD, diisopropyl azodicarboxylate; DIBAL-H, diisobutylaluminium hydride; DIPEA, diisopropylethylamine; DMAP, 4-(dimethylamino)pyridine; DMF, N,N-dimethylformamide; DMP, 2,2-dimethoxypropane; DMS, dimethyl sulfide; DMSO, dimethylsulfoxide; DMTr, dimethoxytrityl; DNA, deoxyribonucleic acid; DNP, 2,4-dinitrophenyl; DTBMP, 2,6-ditert-butyl-4-methylpyridine; EBV, Epstein-Barr virus; F-TEDA-BF4, 1-(chloromethyl)-4-fluoro-1,4-diazabicyclo[2.2.2]-octane bis(tetrafluoroborate); HBV, hepatitis B virus; HCV, hepatitis C virus; HIV, human immunodeficiency virus; HMDS, hexamethyldisilazane; HMPA, hexamethylphosphoramide; HMPT, hexamethylphosphorous triamide; HSV, herpes simplex virus; HWE, Horner-Wadsworth-Emmons; LDA, lithium diisopropylamide; LiHMDS, lithium bis(trimethylsilyl)amide; LTMP, lithium tetramethylpiperidide; m-CPBA, meta-chloroperbenzoic acid; MEM, methoxyethoxymethyl; MMT (MMTr), p-methoxyphenyldiphenylmethyl; Ms, methanesulfonyl; NaHMDS, sodium bis(trimethylsilyl)amide; NBA, N-bromoacetamide; NBS, N-bromosuccinimide; NCS, N-chlorosuccinimide; NFF, perfluorobutanesulfonyl fluoride; NFSI, N-fluorobenzenesulfonimide; NMO (NMMO), N-methylmorpholine N-oxide; N-PSP, N-(phenylseleno)phthalimide; RCM, ring-closing metathesis; p-An, p-methoxyphenyl; PCC, pyridinium chlorochromate; PDC, pyridinium dichromate; Piv, pivaloyl; PMB, p-methoxybenzyl; p-TSA, p-toluenesulfonic acid; Py, pyridine; RNA, ribonucleic acid; SAR, structure-activity relationship; SEM, trimethylsilylethoxymethyl; TASF, tris(dimethylamino)sulfur (trimethylsilyl)difluoride; TBAF, tetrabutylammonium fluoride; TBAI, tetrabutylammonium iodide; TBDMS (TBS), tert-butyldimethylsilyl; TBDPS, tert-butyldiphenylsilyl; TCDI, 1,1/-thiocarbonyldiimidazole; TEA, triethylamine; TEMPO, 2,2,6,6tetramethylpiperidinyloxy; TEPA, triethyl phosphonoacetate; Tf, trifluoromethanesulfonyl; TFA, trifluoroacetic acid; TFAA, trifluoroacetic acid anhydride; THF, tetrahydrofuran; THP, tetrahydropyranyl; TIPDS (TPDS), 1,3-(1,1,3,3-tetraisopropyldisiloxanylidene); TMP, 2,2,6,6-tetramethylpiperidine; TMS, trimethylsilyl; TMSOTf, trimethylsilyl triflate; Tol, toluoyl; TPP, triphenylphosphine; Tr, triphenylmethyl (trityl); Ts, p-toluenesulfonyl (tosyl); VZV, varicella zoster virus.

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	3.3. Difluoromethylated or difluoromethylenated nucleosides	824
	3.4. Phosphonodifluoromethylenated nucleosides	826
4.	Trifluoromethylated nucleosides	829
5.	Other fluorinated nucleosides	832
	5.1. Monofluorinated or <i>gem-</i> difluorinated cyclopropane nucleosides	
	5.2. Monofluorinated or monofluoromethylated cyclobutane nucleosides	
	5.3. Monofluorinated or monofluoromethylated pyranyl nucleosides	
6.	Conclusions.	838
	Acknowledgements	
	References and notes.	
	Biographical sketch	

1. Introduction

Fluorine is one of the most abundant elements on earth. However, it occurs extremely rarely in biological compounds. Due to the specific properties of fluorine atom(s), including small steric size, high electronegativity, carbon-fluorine bond strength and sensitivity of ¹⁹F NMR spectroscopy along with large ¹⁹F–¹H coupling constants, etc., the introduction of fluorine atom(s) into many biologically active molecules can bring about remarkable and profound changes in their physical, chemical and biological properties.¹⁻³ For example, research has clearly demonstrated the important effects of fluorine substitution on the inter- and intramolecular forces, which affect binding of ligands, and thus introduce receptor subtype selectivity, at cholinergic and adrenergic receptors. 4-6 Fluorine substitution can also have a profound effect on drug disposition, in terms of distribution, drug clearance, route(s) and extent of drug metabolism.⁷ In the past several decades, the noteworthy increase in the utilization of fluorinecontaining chemicals, e.g., fluorinated materials, fluorinated amino acids, fluorinated sugars, fluorinated steroids and fluorinated nucleosides, has unambiguously illustrated the significant impact that fluorine has made on all aspects of modern life.

Known to be deoxyribonucleic acid (DNA) and ribonucleic acid (RNA) subunits, nucleosides play key roles in neurotransmission⁸ and regulation of cardiovascular activity9 and as signalling molecules, ¹⁰ in addition to their role as intermediates for many essential cellular biosynthetic pathways. Consisting of both a base moiety and a sugar moiety, nucleosides are usually classified into two major subtypes, i.e., N-nucleosides and C-nucleosides. N-nucleosides feature a bond between the anomeric carbon of the sugar moiety and the nitrogen of the base moiety whereas C-nucleosides have a bond between the anomeric moiety and the carbon of the base moiety. Further, the nucleosides in which carbon, sulfur, phosphorus and nitrogen substitutes for the sugar ring oxygen are commonly defined as carbocyclic nucleosides, ^{11–15} thionucleosides, ¹⁶ phosphanucleosides¹⁷ and azanucleosides, ¹⁸ respectively. Nucleosides and nucleoside analogues have achieved considerable success in the fight against viral infection. ¹⁹ During the last several decades, some highly biologically active nucleosides and nucleoside analogues have been synthesized, studied and used. For example, 5-iodo-2'-deoxyuridine (IDU) was licenced as the first nucleoside antiviral, and the first antiviral chemotherapeutic agent for use in humans.²⁰ The 2',3'dideoxynucleosides (ddNs) have thus far proved to be the most effective therapeutic agents against the human immunodeficiency virus (HIV)²¹ and hepatitis B virus (HBV).^{22,23} 3'-Azido-2',3'-dideoxythymidine (AZT),²⁴ 2',3'-dideoxyinosine (ddl)²⁵ and 2',3'dideoxycytidine (ddC)²⁶ have also been approved for the treatment of acquired immune deficiency syndrome (AIDS).

Fluorinated nucleosides, containing fluorine atom(s) or fluorinecontaining groups in the sugar moiety or in the base moiety of nucleosides, have drawn increasing attention, due to the introduction of the fluorine atom(s) into some nucleosides resulting in a great

improvement in the bioactivity and stability of the corresponding compounds. Perhaps the best known of the fluorinated nucleosides are FMAU,^{27,28} FIAC,²⁸ FLT,^{29,30} F-ddC,³¹ SFDC³² and gemcitabine (Fig. 1), ^{33,34} all of which have high antiherpes activities, as well as antitumour activities in some cases. Especially noteworthy is gemcitabine, which has been approved by the FDA for the treatment of inoperable pancreatic cancer and of 5-fluorouracil-resistant pancreatic cancer. ^{35,36} Moreover, gemcitabine in combination with cisplatin, ³⁷ paclitaxel ^{38–40} and carboplatin ^{41,42} was indicated for the first-line treatment of patients with inoperable, locally advanced (stage IIIA or IIIB), or metastatic (stage IV) non-small cell lung cancer, patients with metastatic breast cancer after failure of prior anthracycline-containing adjuvant chemotherapy, unless anthracyclines were clinically contraindicated, and patients with advanced ovarian cancer that has relapsed at least six months after completion of platinum-based therapy, respectively. For all these reasons, fluorinated nucleosides have been the subject of intense synthetic activity. However, to the best of our knowledge, none of the formerly published reviews have systematically addressed the synthesis of fluorinated nucleosides, although many aspects of the chemistry of fluorinated nucleosides have been reviewed. 43-48 This review mainly concentrates on the synthesis of fluorinated nucleosides that

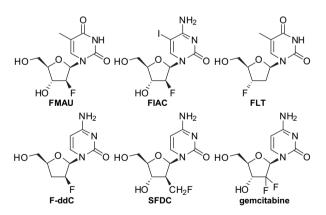


Figure 1. Highly bioactive fluorinated nucleosides.

Figure 2. Structures of naturally occurring nucleic acid bases.

contain a fluorinated glycone moiety, and it does not cover a large group of nucleosides fluorinated at the nucleobase. In this review, most of the bases are the five naturally occurring nucleic acid bases, uracil (U), thymine (T), cytosine (C), adenine (A), and guanine (G) (Fig. 2).

2. Monofluorinated nucleosides

2.1. 1'-Monofluorinated nucleosides

A large number of fluoronucleoside analogues have been synthesized, and almost all of the hydrogens attached to carbons have been chemically replaced by fluorine atoms. However, the replacement of fluorine atoms at the 1'-position was seldom studied, because one might speculate that 1'-fluoronucleosides would be too unstable to be synthesized. Recently, Shuto and co-workers reported the first synthesis of 1'-fluoronucleosides (Scheme 1).49 In their synthesis, electrophilic fluorination of the 1'-lithium enolate prepared in situ via treatment of 2'-ketouridine 1 with LiHMDS afforded an anomeric mixture of the 1'-fluoro-2'-ketouridine derivatives 2 and 4 in 57-88% yield. Compound 4 was obtained mainly as the corresponding 2'-hydrate 3 after purification by silica gel column chromatography. Reduction of the 2'keto-moiety of 2 followed by protection of the resultant hydroxyl group gave the 1'-fluorouridine derivative 5 and its *arabino*-type congener **6** (**5**:**6**=1:4) in 68% yield.

Shuto et al. also developed another route to pyrimidine 1'-fluorouracil nucleosides. ⁵⁰ This involved treatment of 2',3',5'-tri-O-ace-tyl-1'-phenylselenouridine **7** with DAST/NBS, AgF or XeF₂ to provide the 1'-fluorouridine triacetate **8** and its α -anomer **9** in 7–68% yield (Scheme 2). Deprotection of the synthesized 1'-fluoronucleosides under various conditions was unsuccessful, probably due to the instability of the product.

Scheme 1.

2.2. 2'-Monofluorinated nucleosides

The unique role of the substituent (hydrogen or hydroxyl) on the 2'-carbon atom in nucleoside acids as the distinguishing feature between DNA and RNA has prompted an investigation of the biological properties of nucleosides containing substituents other than hydrogen or hydroxyl at this position. Accordingly, it was

interesting to study the biological properties of nucleosides containing fluorine, which could mimic both hydrogen and hydroxyl to some extent, at the 2'-position. So far, a number of 2'-monofluorinated nucleosides have been synthesized and biologically evaluated, some of which showed broad and potent biological activities. For example, FMAU and FIAC showed not only potent activities against herpes simplex virus (HSV), but also excellent activities against HBV and other viruses such as varicella zoster virus (VZV), cytomegalovirus (CMV) and Epstein–Barr virus (EBV). In addition, L-FMAU has entered phase II clinical trials for the treatment of chronic HBV infection.²⁷ These outstanding results motivated organic chemists and pharmaceutical workers to investigate various types of 2'-monofluorinated nucleosides bearing different functional groups.

2.2.1. $2'\alpha$ -Fluoronucleosides. In 1964, Fox and co-workers first synthesized several 2'-deoxy- $2'\alpha$ -fluoronucleosides **13** starting from some commercially available nucleosides **10** (Scheme 3).⁵¹ Selective protections of the hydroxyl groups in the compounds **10** in two steps gave the 2'-tosyloxy derivatives **11**, which were further subjected to treatment with PhCO₂Na and HCl-mediated removal of the tosyl protecting group to deliver the 2,2'-anhydro intermediates **12** in 42–47% yield. Nucleophilic fluorination was carried out via treatment with liquid HF to afford the desired $2'\alpha$ -monofluorinated nucleosides **13** in 19–46% yield.

Scheme 3

Several years later, starting from the 2'-monofluorinated nucleoside **13** (R=H), the Fox group prepared the $2'\alpha$ -fluoro-genocytidine **14** via a base-transformation procedure (Fig. 3). In addition, $2'\alpha$ -fluoro-2'-deoxyadenosine **15** and $2'\alpha$ -fluoro-2'-deoxyguanosine **16** were also synthesized by the Ranganathan group⁵³ and Kawasaki's group, respectively. Both groups introduced the fluorine atoms into the 2'-position via nucleophilic substitution of the corresponding triflate with TBAF.

Figure 3. 2'-Monofluorinated nucleosides.

Access to L-2'-deoxy-2' α -fluororibonucleosides **18**, **19** and **20** was reported by the groups of Chu, ⁵⁵ Helmling ⁵⁶ and Shi, ⁵⁷ respectively (Scheme 4). Their preparations utilized a similar strategy, namely, fluorination of the corresponding *arabino*-nucleosides (e.g., **17**) with DAST followed by deprotection with *p*-TsOH to afford the 2'-deoxy-2' α -fluororibonucleosides.

Scheme 4.

Based on the fact that dFdUrd and dFdCyd exhibited potent anticancer activity against solid tumours, Robins and co-workers accomplished the synthesis of 2'-[alkyl(or aryl)sulfonyl]-2'-deoxy-2' α -fluoronucleosides **23** and **24**, two analogues of dFdUrd and dFdCyd.⁵⁸ Starting from 2,2'-anhydro-1- β -p-arabino-furanosyluracil, 2'-thiouridines **21** were obtained via treatment with thiolate anions. Protection of the hydroxyl groups in the compounds **21** with acetyl groups followed by fluorination with XeF₂/CH₂Cl₂ and oxidation afforded the stable α -fluorosulfones **22**. The compounds **22** were further subjected to treatment with NH₃/MeOH or a base-transformation procedure to provide the 2'-[methyl(or 4-methoxylbenzyl)sulfonyl]-2'-deoxy-2' α -fluoronucleosides **23** and **24** (Scheme 5).

Scheme 5.

Recently, Watanabe et al. designed and synthesized β -D-2'-deoxy-2' α -fluoro-2'-C-methylcytidine **29** as a potential inhibitor of hepatitis C virus (HCV) replication (Scheme 6).⁵⁹ In their synthesis, the cytidine **25** was firstly converted into the 2'-ketone derivative **26** in three steps. Treatment of **26** with methyllithium gave the compound **27**. Removal of the silyl group in **27** and benzoylation of the resultant hydroxyl groups provided the compound **28**, which was subjected to fluorination with DAST and removal of the benzoyl groups with NH₃/MeOH to furnish the target nucleoside **29**. Using a similar strategy, this group also carried out the synthesis of three analogues, the uracil nucleoside **30** and the purine nucleosides **31** and **32**.⁶⁰

A large number of 2'-deoxy-2' α -fluoronucleosides such as 2'-deoxy-2' α -fluoro-xylo-cytidine **33**, 61 2'-deoxy-2' α -fluoro-5-methyl-xylo-uridine **34**, 62 2',3'-dideoxy-2' α -fluoro-3'-iodomethyl-5-methyl-uridine **35**, 63 3'-azolyl-2',3'-dideoxy-2' α -fluorouridine **36**, 64 3'-azido-2',3'-dideoxy-2' α -fluoro-5-methyluridine **37**, 3'-amino-2',3'-dideoxy-2' α -fluoro-nucleosides **38**, 65,66 3'-azidomethyl-2',3'-dideoxy-2' α -fluoro-5-methyluridine **39** and 3'-aminomethyl-2',3'-dideoxy-2' α -fluoro-5-methyluridine **40**67 have been synthesized by several groups (Fig. 4). The syntheses of these nucleosides have paved the way for further investigations into the effect of 3'-substituted groups in β -D-2'-deoxy-2' α -fluoronucleosides on their bioactivities (structure–activity relationship, SAR).

Figure 4. 2'-Deoxy-2'-fluoronucleosides

Considering that 1-(2,3-dideoxy-2-fluoro-β-D-threo-pentofuranosyl)cytosine (F-ddC) and 3'-deoxy-3'-fluorothymidine (FLT) exhibited high activities against HIV-1, Wantanabe and coworkers synthesized 2'.3'-dideoxy-2'.3'-difluoro-5-methyluridine **43** in 1991.⁶⁸ which combined the characteristics of the nucleosides F-ddC and FLT (Scheme 7). In their synthesis, the commercially available ribo-furanosylthymine was firstly converted into the 2',3'-lyxo-epoxide **41** in three steps. Treatment of the epoxide 41 with KHF2 in ethoxyethanol at 140 °C afforded a mixture of 2'-fluoro-xylo and 3'-fluoro-arabino nucleosides, which, without separation, was further treated with DAST to provide the protected nucleoside 42. Removal of the trityl group with 80% HOAc at 100 °C gave the target nucleoside 43. Two years later, Gosselin's group⁶⁹ described the synthesis of 1-(2,3-dideoxy-2,3-difluoro-β-D-xylofuranosyl)thymine 47, the diastereoisomer of nucleoside 43. Exposure of the 2,2'-anhydro intermediate 44 to HCl/EtOH provided the lyxoside 45 in 95% yield, which was further fluorinated with DAST to give the xylo-difluoro nucleoside 46. Removal of the benzoyl group in compound 46 yielded the nucleoside 47 in 86% yield.

2',3'-Dideoxy- $2'\alpha$ -fluoro- $3'\alpha$ -difluoromethyl nucleosides **50** and 2',3'-dideoxy- $2'\alpha$ -fluoro- $3'\alpha$ -fluoromethyl nucleosides **52** were prepared from the intermediates **48** and **51**, respectively (via **49** and

Scheme 7.

52) (Scheme 8).⁷⁰ Work in Walker's laboratory featured the introduction of the difluoromethyl group and monofluoromethyl group via the fluorinations of the aldehyde group and hydroxymethyl group, respectively, with DAST.

Scheme 8

Pioneered by the De Clercq group and followed by Herdewijn et al., 2',3'-dideoxy- $2'\alpha$ -fluoronucleosides ${\bf 54}^{71}$ and ${\bf 56}^{72}$ were synthesized starting from 1-(3-deoxy- β -D-threo-pentofuranosyl)adenine analogue ${\bf 53}$ and 1-(3-deoxy- β -D-threo-pentofuranosyl)thymine analogue ${\bf 55}$, respectively (Scheme 9). Both of their procedures included the introduction of a fluorine atom into the $2'\alpha$ -position via fluorination with DAST and subsequent deprotection by acetic acid or p-toluenesulfonic acid treatment. Using a similar strategy, the L-2',3'-dideoxy- $2'\alpha$ -fluoronucleosides ${\bf 57}^{73}$ and ${\bf 58}^{74}$ were also synthesized by the Gasselin group.

In 1998, Liotta and co-workers developed a highly diaster-eoselective method for the introduction of a fluorine atom into a noncarbohydrate sugar ring precursor and this methodology was successfully utilized to synthesize the 2'-fluoronucleosides (Scheme 10). The electrophilic fluorination of the chiral lactone 59 with NFSI/LiHMDS diastereoselectively afforded the monofluorinated product 60 in 50–70% yield. The key intermediate 60 was reduced with DIBAL-H followed by acetylation with Ac₂O/DMAP to produce the anomeric acetate 61. The compound 61 was used for the synthesis of $2'\alpha$ -fluoro-p-nucleosides 62 and 63 by standard

Vorbrüggen methodology with TMSOTf as the Lewis acid. The L-enantiomer nucleosides **65** and **66** were also prepared, starting from the fluorinated lactone **64** using a similar synthetic route.

In order to investigate the possibility of increasing the binding affinity and nuclease resistance of oligonucleotides containing 4′*C*-substituted nucleotides towards RNA, Wengel and Pfundheller designed and synthesized the 4′-C-aminomethyl-2′-deoxy-2′ α -fluorothymidine **70** (Scheme 11).⁷⁶ The starting material, 3,5-di-O-benzyl-4-C-hydroxymethyl-1,2-di-O-isopropylidene- α -D-ribofuranose **67**, was firstly converted into the nucleoside **68** via the standard transformation of functional groups and Vorbrüggen methodology. Reversing of the R configuration of the C-D-droxyl group in **68** into the D-configuration was accomplished by mesylation of the D-configurated compound **68** followed by reaction with NaOH, and the protected D-droxyl group in D-configurated nucleoside **69** was afforded in D-D-droxyl group in D-droxyl grou

Scheme 11.

Starting from the nucleoside **71**, which was converted into ketone **72** via selective silylation and oxidation, Prhavc and coworkers accomplished the synthesis of 7-deaza-7-ethynyl-2'-deoxy-2'-fluoro-2'-C-methyladenosine **76** (Scheme 12).⁷⁷ The key steps of the synthesis were the selective methylation of ketone **72** with MeMgBr and subsequent fluorination of the alcohol **73** with DAST to give **74**. The final fluorinated nucleoside **76** was afforded by the coupling of the intermediate **75** with ethynyltrimethylsilane. Additionally, Prhavc and McGuigan also completed the synthesis of the corresponding nucleoside 5'-monophosphoramidate⁷⁹ of **76**.

2.2.2. $2'\beta$ -Fluoro nucleosides. In 1979, Fox and co-workers²⁸ first achieved the synthesis of 2'-deoxy-2'β-fluoro-arabino-furanosylpyrimidine nucleosides **78** (including the highly bioactive FMAU, B=T) (Scheme 13). Their synthetic strategy highlighted the condensation of a 2'β-fluoro bromo sugar **77** with different silylated bases. Utilizing a similar strategy to introduce the bases, the purine nucleoside analogues **79** and **80** were also prepared by the Montgomery group⁸⁰ and the Marquez group,⁸¹ respectively, via coupling of the corresponding 2'β-fluoro bromo/chloro sugars with 2,6-dichloropurine or 6-chloropurine followed by transformation of the base moieties.

In view of the interesting fact that L-nucleosides exhibited potent biological activity and some of them showed lower toxicity profiles than their D-counterparts, a series of 2'-deoxy-2' β -fluoro- β -L-arabino-furanosyl pyrimidine and purine nucleosides **85** have been synthesized as potential anti-HBV agents by Chu and coworkers (Scheme 14). This group first developed an efficient route to 1,3,5-tri-O-benzoyl-2-fluoro- α -L-arabino-furanose **84**, starting from L-xylose **81** via the intermediates **82** and **83** in 12 steps, of which the introduction of 2' β -fluorine by treatment of the compound **83** with SOCl₂/imidazole followed by KHF₂/HF/H₂O was the key procedure. Bromination of the compound **84** followed by glycosylation and deprotection provided the target nucleosides **85**.

investigated.

Scheme 12.

Bioactivity and structure-activity relationships (SARS, the effect of base moieties on the bioactivity) of the nucleosides **85** were also

Scheme 14.

To study the effect of 3′C substitution in highly bioactive D-FMAU on the bioactivity, a large number of 3′-substituted 2′-deoxy-2′ β -fluoro-arabino-furanosyl nucleoside analogues such as 3′-azido-2′, 3′-dideoxy-2′-fluoro-5-methyl-arabino-uridine **87**, ^{84,85} 2′,3′-dideoxy-2′-fluoro-3′-C-hydroxymethyl-arabino-furanosylpyrimidine nucleosides **89** and 2′,3′-dideoxy-2′-fluoro-3′-(hydroxyamino)-nucleoside analogues **90** 87,88 were synthesized by the groups of Watanabe, Sterzycki, Hassan and Zhao, respectively (Scheme 15). The nucleoside **87** was afforded by treatment of the O-2,3′-anhydro derivative **86** with LiN₃/DMF followed by deprotection, whereas the other nucleosides **89** and **90** were obtained via coupling of the corresponding 3′α-substituted 2′ β -fluoro bromo/chloro sugars **88** with the different silylated nucleobases followed by deprotection. The bioactivities of these 3′-substituted D-FMAU analogues were also studied in detail by these groups.

In 1990, Sterzycki and co-workers synthesized the 2', 3'-dideoxy- $2'\beta$ -fluoro-*arabino*-furanosylpyrimidine nucleosides **91** (including the highly bioactive F-ddC, B=C), starting from the 2'-deoxy- $2'\beta$ -fluoro-*arabino*-furanosylpyrimidine nucleosides **78**. ⁸⁵ Their synthesis was carried out by treatment of **78** with MMTCl, and the

Scheme 15.

resultant protected esters were subjected to deoxygenation by reaction with 1,1'-thiocarbonyldiimidazole (TCDI), followed by reduction with Bu₃SnH and deprotection to provide the target nucleosides **91** (Scheme 16). In the same year, the purine nucleoside analogues **93** (F-ddA)⁸¹ and **94**⁸⁹ were also prepared by the Marquez group via coupling of 3' α -acetyl-2' β -fluoro bromo sugar **92** with 2,6-dichloropurine or 6-chloropurine followed by transformation of base, deoxygenation and deprotection. It should be noted that, a decade later, Izawa's group ^{90,91} and Choudhury's group ⁹² improved the synthesis of F-ddA **93**. The process of Izawa's group featured the fluorination of the protected 6-chloro-9-(3-deoxy- β -Derythro-pentofuranosyl)-9*H*-purine **95** with DAST followed by

Scheme 16.

deprotection and base transformation. Choudhury's group utilized the highly *syn*-stereoselective fluorination of the lactone **96** with DAST to obtain the fluorolactone **97**, which was further converted into the bromo sugar **98** in a straightforward fashion. Introduction of the base moiety via coupling of the sugar **98** with 9-TMS-6-Cl-purine and deprotection gave F-ddA in 19% yield.

In view of the fact that FLT and F-ddA (93) were found to be potent nucleoside-based HIV reverse transcriptase inhibitors and both are currently at various stages of clinical development as anti-HIV agents, 93 Martin's group and Marquez et al. accomplished the syntheses of 2',3'-dideoxy-2', 3'-difluoro-arabino-furanosylpyrimidine nucleosides 100^{94} and 2',3'-dideoxy-2',3'-difluoro-lyxo-furanosylpyrimidine nucleosides $102,^{95}$ respectively (Scheme 17). These nucleosides combined the characteristics of FLT and F-ddA. Starting from the corresponding 2' β -fluoro-3' β -hydroxy nucleoside 99 and 2' β -fluoro-3' α -hydroxy nucleoside 101, the target nucleosides 100 and 102, respectively, were smoothly afforded via fluorination with DAST.

Scheme 17.

A series of 2',3'-dideoxy-2'β-fluoro-L-threo-pentofuranosyl nucleosides **106** were synthesized as potential antiviral agents by the Chu group in 1999 (Scheme 18).⁹⁶ Using the Woff-Kishner methodology, the ketone **103** was first reduced to the 3-deoxy derivative **104** in 46% yield over three steps. Removal of the isopropylidene ketal of **104** followed by fluorination with DAST and bromination with HBr/HOAc afforded the key intermediate **105**. Coupling of the bromo sugar **105** with silylated bases and deprotection gave the nucleosides **106** and their α anomers.

Scheme 18.

Recently, Secrist and co-workers described the synthesis of several 2'-deoxy-3'-C-ethynyl and 3'-C-vinyl-2' β -fluoro- β -D-lyxo-furanosyl nucleosides **109** based on the knowledge that some 3'-alkyl or 3'-alkynyl branched nucleoside analogues have exhibited potent antiviral and anticancer activities. Their synthesis was accomplished via the key intermediates, the protected 2-deoxy-2' β -fluoro- β -D-arabino-furanosyl nucleoside analogues **107** (Scheme 19). Oxidation of the secondary alcohol **107** with Dess-Martin periodinane followed by addition, in situ, of ethynylmagnesium bromide or vinylmagnesium bromide gave the *lyxo*-adducts **108** in high stereoselectivities. Final removal of all of the protecting groups provided the target nucleosides **109**.

Scheme 19.

In addition to the aforementioned nucleosides **109**, Secrist's group also carried out the synthesis of several 4'-C-hydroxymethyl- $2'\beta$ -fluoro-D-arabino-furanosylpurine nucleosides **114** (Scheme 20), which were further evaluated for their cytotoxicities on human tumour cell lines.⁹⁸ In their synthesis, the aldehyde **111**, which was prepared from **110** in five steps, reacted with HCHO/NaOH to afford the diol **112**. Exposure of the compound **112** to TFA/H₂O followed by acetylation and bromination of the resultant furanose delivered the bromo sugar **113**. Using the sodium salt glycosylation procedure, the nucleosides **114** were provided after deprotection and base transformation.

Scheme 20.

2.2.3. 2'-Monofluorinated thio-/carbocyclic nucleosides. Based on the well-known fact that 4'-thionucleosides are resistant to hydrolytic cleavage of glycosyl linkage catalyzed by nucleoside phosphorylase and that 3'-thiocytidine (3TC) exhibits a high bioactivity as an anti-HIV agent, Yoshimura and co-workers carried out the synthesis of many 2'-modified 2'-deoxy-4'-thionucleosides, including 2'-deoxy-2'β-fluoro-4'-thio-arabino-furanosyl pyrimidine and purine nucleosides **119** (Scheme 21). 99-101 Starting from the diisopropylidene-glucose 115, the alcohol 116 was firstly accessed in 44-47% yield over 10 steps. Treatment of 116 with DAST produced the 2-deoxy-2-fluoro derivative 117 with an 'arabino' configuration through an episulfonium intermediate. Pummerer rearrangement of the compound 117 gave the acetate 118, which was converted into the desired nucleosides 119 after glycosylation and deprotection. In addition, the L-isomers 120 were also synthe sized by Jeong's group using a similar route. 102,103

Recently, Damha's group have described an improved synthesis of 2'-deoxy-2' β -fluoro-5-methyl-4-thio-*arabino*-uridine (4'S-FMAU, **119**, B=T) and further pursued the conformational analysis of 4'S-FMAU using coupling constants and the PSEUROT program. ¹⁰⁴ Their synthetic strategy highlighted the idea that participation of the 3' α -O-benzoyl protecting group in the intermediate **121** would deliver the favourable stereochemistry of the N-glycosylation reaction in nonpolar solvents, permitting a higher β/α ratio than previously observed for similar Lewis acid-catalyzed glycosylations

Scheme 21.

(Scheme 22). In their synthesis, 1'-O-acetyl derivative 122 was obtained from the 1,4-anhydro-4-thio-arabinitol 121 via a series of transformations of functional groups and Pummerer rearrangement. Just as expected, coupling of the compound 122 with silylated thymine using TMSOTf as the Lewis acid catalyst in the nonpolar solvent CCl₄ gave a comparable yield of the β product. Conformational analysis of 4'S-FMAU showed that the replacement of oxygen by the cognate sulfur atom at the 4'-position led to a decrease in the magnitude of the C5'-base steric effects, various gauche effects and a corresponding shift to a North conformation. In 2008, several 2'deoxy-2'-fluoro-4-thio-ribo-nucleosides 125 and 126 were also synthesized by Minakawa et al. 105 The synthesis of 125 was accomplished via the HF-pyridine-mediated fluorination of 2,2'-Oanhydro-4'-thiouridine **124**, which was obtained in two steps from the 4'-thiouridine derivative 123. Utilizing the usual method, cytosine derivative 126 was accessed from uracil derivative 125 in four steps. Additionally, this group also performed the synthesis of adenosine derivative 128 starting from compound 127 with PBSFmediated fluorination and Pummerer-type glycosylation as the keys steps.

synthesis featured the exclusive retention of the 2′-position configuration when fluorination was pursued. The exclusive retention was attributed to a double inversion mechanism mediated by the participation of the 4-thiofuranose sulfur and a very reactive N^3 -MEM anhydro intermediate. It should be mentioned that, in 2008, the Lequeux group also performed the synthesis of 2′,3′-dideoxy-2′-fluoro-4-thionucleosides from a fluoroxanthate 135.¹⁰⁹ Reaction of 135 with allylic benzyl ether using dilauroyl peroxide gave the ester 136 in 62% yield. Removal of the dithiocarbonyl protecting group followed by treatment with TFA afforded the γ -thiobutyrolactone 137 in 53% yield. In a straightforward fashion, the thionucleoside analogue 138 was provided from 137 in 37% yield via reduction with NaBH₄, acetylation and subsequent glycosylation.

Interestingly, Marquez and Jeong also found that, after conversion of the compound **129** into the corresponding sulfoxide **139**, DAST-mediated fluorination only gave the configuration-inverted fluorinated product **140** along with the elimination product (Scheme 24). This reaction further presented support for the 4-

Starting from the protected 3-deoxy-4-thio- β -D-threo-pento-furanosyluracil **129** and the protected 3-deoxy-4-thio- β -D-erythro-pento-furanosyluracil **132**, 2',3'-dideoxy-2' β -fluoro-4'-thio- β -D-nucleosides **130** and **131** and their 2' isomers **133** and **134** were prepared, respectively, by Marquez and co-workers (Scheme 23). $^{106-108}$ Their

thiofuranose sulfur involvement when the compound **129** was directly fluorinated with DAST. Furthermore, their findings provided a simple methodology to govern the stereochemical outcome of fluorination reactions according to the oxidation state of the sulfur atom.

As the (\pm)-carbocyclic counterparts of the broad-spectrum antiviral agent FMAU, the fluorinated carbocyclic pyrimidine nucleosides (\pm)-**143** and (\pm)-**146** were synthesized by Borthwick et al., starting from the alcohols (\pm)-**141** and (\pm)-**144**, respectively (Scheme 25).

The fluorine atoms of the key aminofluorodiol hydrochlorides (\pm)-**142** and (\pm)-**145** were introduced via fluorination with DAST, and the pyrimidine bases were installed via treatment with EtOCH=C(Me)CONCO/DBU or EtOCH=CHCONCO/DBU followed by hydrochloric acid. In addition, using a similar strategy, the purine nucleoside analogue (\pm)-**147** was also synthesized and enzymatically resolved by the same group.

The same group of the 2-fluoro substituent into suitably premodified analogues using DAST as a fluorinating agent.

In 1994, Toyota's group found that the addition of molecular fluorine to the bicyclo[2.2.1]hept-2-ene derivative **149** afforded the corresponding *exo* adduct **150** in 43% yield, from which a series of 2',3'-difluorinated carbocyclic nucleosides **153** were synthesized (Scheme 26). Reductive amide-bond cleavage of **150** using

Scheme 26.

NaBH₄ first gave the alcohol **151** in 84% yield, and this was treated with TFA to furnish the aminoalcohol **152**. Installation of pyrimidine and purine bases via standard methodology provided the target carbocyclic nucleosides **153**.

Designed as potential inhibitors of HIV and HSV, the carbocyclic 2',3'-dideoxy-2'-fluoro-3'-C-hydroxymethylpurine nucleosides **158** and **160** were synthesized by Samuelsson and co-workers. ^{118,119} Their synthesis started from the cyclopentanone derivative **154**, which was treated with TMSOTf/Et₃N followed by F-TEDA-BF₄ to deliver the fluoroketones **155** (Scheme 27). Stereoselective reduction of the ketones **155** with LS-Selectride gave two alcohols **156** and **157**, which were separated by column chromatography. The configuration of the hydroxyl group at C-1 in **157** was inverted using a Mitsunobu reaction via treatment with benzoic acid, followed by debenzoylation to give the compound **159**. The desired purine nucleosides **158** and **160** were obtained from **156** and **159**, respectively, by means of coupling with 6-chloropurine using the Mitsunobu procedure followed by treatment with methanolic ammonia and deprotection.

2.2.4. 2'-Monofluoromethylated nucleosides. In 1994, 2'-deoxy-2'-C-fluoromethylcytidine **164** (SFDC) was synthesized as a potential antineoplastic agent by Yoshimura and co-workers (Scheme 28).³² The synthesis of the key intermediate, the fluoromethyl derivative **162**, was carried out by the reaction between the 2'-ketouridine **161** and dimethylsulfoxonium iodide followed by cleavage of the oxirane ring with KF·HF. After the protecting groups were changed, the tertiary hydroxyl group was removed by radical deoxygenation using the methyl oxalyl-Bu₃SnH system to give the 2'β-fluoromethyl

Scheme 27.

Scheme 28.

derivative **163**, which was further converted into the target nucleoside **164** via base-moiety transformation and deprotection.

In the same year, Schmit's group accomplished the synthesis of the DMTr-protected 2'-deoxy-2' α -monofluoromethyl nucleoside **169** (Scheme 29). Starting from the 2'-ketone derivative **165**, the α -fluoro- α , β -unsaturated sulfone **166** was provided in two steps, of which the key step was the introduction of the terminal monofluoroolefinyl moiety via a Horner-Wadsworth-Emmons (HWE) reaction. Exposure of the compound **166** to NaOMe/MeOH afforded the fluoroolefin **167** in 80% yield. Rh/C-mediated catalytic hydrogenation of **167** furnished the 2' α -monofluoromethyl derivative **168** as a single stereoisomer, which was converted into the protected nucleoside **169** by coupling with bis-silylated thymine, removal of the dichlorobenzyl protecting groups and reaction with DMTrCl.

Designed as both a potentially important biological agent and a tool for biochemical analysis, 2'-C- β -fluoromethyluridine **174** was accessed, starting from uridine **170** by Dai and Piccirilli in 2003. ¹²¹ Their synthesis is outlined in Scheme 30 and the key steps include installation of a 2'-methylene group to give the compound **171**, protection of the uracil base with a methoxyethoxymethyl (MEM) groups, conversion into the corresponding 2'-C- α -epoxide **172** and regioselective opening of the oxirane ring with KF/HF to generate the 2'-C- β -fluoromethyl derivative **173**.

One year later, Haraguchi's group performed the synthesis of the protected 2'-C- β -fluoromethyl-2'-deoxy-4'-thionucleoside **182** through their pioneering methodology, which highlighted PhSeCl-mediated electrophilic glycosidation using 4-thiofuranoid glycols as glycosyl donors (Scheme 31). The C-1 position of **175** was first protected via treatment with LDA/PhSO₂Cl to afford the compound **176**, which was further converted into the chloroolefin **177** via

Scheme 30.

treatment with LTMP followed by DMF and reduction with NaBH₄. Birch reduction of **177** and protection of the hydroxyl group with an acetyl group furnished the acetate **178**. Electrophilic glycosylation of **178** provided **179** with the β anomer as the main product (β / α =21:1), which was further treated with Bu₃SnH/Et₃B to afford the 4'-thiothymidine derivative **180**. After the functional groups were transformed in four steps, the resultant alcohol **181** was exposed to DAST/Na₂CO₃ to give the corresponding fluoromethyl derivative, which was hydrogenated with Pd-black as the catalyst to deliver the target compound **182**.

Scheme 31.

In 2005, 2',3'-dideoxy- $2'\beta$ -monofluoromethyl azanucleosides **189** were synthesized by Qing and Qiu (Scheme 32). Their synthesis highlighted the accidentally discovered dehydrofluorination reaction caused by an organic amino base. The naturally occurring 4-hydroxyproline **183** was first converted into the difluoromethylated pyroglutamates **184** and **185** over six steps in 22% yield according to their reported methodology. Dehydrofluorination of the mixture of esters **184** and **185** via treatment with Et₃N provided the terminal monofluoroolefin **186** in 75% yield, and this was further hydrogenated with Pd/BaSO₄ as catalyst to generate the *cis*-monofluoromethyl ester **187**. After the ester **187** was converted into the acetate **188** using standard procedures in six steps, coupling with silylated bases under Vorbrüggen glycosylation conditions afforded the nucleosides **189** and their α anomers.

Scheme 32

2.3. 3'-Monofluorinated nucleosides

The nucleoside analogues in which the hydroxy group at C-3′ was substituted by a fluorine atom exhibited a wide range of biological properties. ¹²⁷ Especially, their corresponding 5′-triphosphates acted as competitive inhibitors of some DNA polymerases by incorporating into a growing DNA chain and terminating it at a site that was strictly complementary to the corresponding template bases. ¹²⁸ Some 5′-triphosphates of 3′-fluoro-modified nucleoside analogues have been shown to be very strong inhibitors of HIV and/or HBV replication at the cellular level. ^{129–132} However, the synthesis and investigation of the biological activity of 3′-deoxy-3′-fluoro nucleoside analogues have received relatively little attention. Since FLT was reported to be as potent as AZT against HIV in 1988, ³⁰ the synthesis and biological activity of 3′-monofluorinated nucleosides have been greatly developed in recent years.

2.3.1. $3'\alpha$ -Fluoronucleosides. De Clercq and co-workers pioneered the synthesis of 3'-deoxy- $3'\alpha$ -fluoro-p-ribo-furanosides **194** as early as 1989. 44,133,134 Starting from the methyl glycoside **190**, the epoxide **191** was provided in a straightforward fashion over four steps (Scheme 33). Treatment of the epoxide **191** with KHF₂/NaF gave the fluoride **192** in 31–45% yield, and this was converted into the acetate **193** after several operations of protecting groups involving the inversion of configuration of the C-2 position via nucleophilic substitution. The condensation between **193** and various silylated bases followed by deprotection provided the desired nucleosides **194**.

Scheme 33.

A different route to 3'-deoxy- $3'\alpha$ -fluoroadenosine **194** (B=A) was also described in 1990.¹³⁵ Starting from the protected adenosine **195** and through a suitably protected intermediate using triflate activation and nucleophilic displacement with NaOAc, the '*xylo*' epimers **196** were obtained in two cases after protecting the 2'-position with different silyl groups (Scheme 34). Treatment of the *xylo*

Scheme 34.

derivatives with DAST gave the corresponding $3'\alpha$ -fluoro derivatives **197** with inversion of the C-3' configuration. Desilylation by treatment of the compound **197** with TBAF and subsequent removal of the trityl group with TFA afforded the 3'-deoxy-3' α -fluoroadenosine **194**. In addition, a $3'\alpha$ -fluoro-substituted guanine **194** (B=G) was also accessed by the Imbach group¹³⁶ and the Pankiewicz group,¹³⁷ who used a similar strategy, namely inversion of the C-3' configuration of the different protected guanine derivatives followed by fluorination with DAST.

With regard to different groups (different configuration) substituted at the C-2′ position (Fig. 5), a wide range of 2′-substituted 3′-deoxy-3′ α -fluoronucleosides such as 3′-deoxy-3′ α -fluoro- α arabino-adenosine **198**, ¹³⁸ 2′-azolyl-2′,3′-dideoxy-3′ α -fluoronucleosides **199**, ¹³⁴ 2′,3′-dideoxy-3′ α -fluoro-2′-C-methyl-5-methyluridine **200**, ¹³⁹ 2′-imidazolyl-2′,3′-dideoxy-3′ α -fluorouridine **201**, ⁶⁴ 2′,3′-dideoxy-3′ α -fluoro-2′-methylidene pyrimidine nucleosides **202**, and 2′-chloro-2′,3′-dideoxy-3′ α -fluoronucleosides **203**, were also synthesized.

Figure 5. 2'-Substituted 3'-deoxy-3' α -fluoronucleosides with different substituent groups at the C-2' position.

Although $3'\alpha$ -fluoro-3'-deoxythymidine **205** (B=T) has been prepared via opening of the 2,3'-anhydro bond of 2,3'-anhydro-1-(2-deoxy- β -p-threo-pentofuranosyl)thymine with HF/AlF₃ and the reaction of 3'-O-mesylthymidine with KHF₂ by Langen et al., ^{29,142} De Clercq's group have developed a more general procedure for the synthesis of $3'\alpha$ -fluoro-2',3'-dideoxynucleosides **205**. ¹⁴³ They utilized the reactions between the different 2'-deoxynucleosides **204** and DAST as the key step (Scheme 35) and, in all cases, the desired $3'\alpha$ -fluoro nucleoside derivatives were obtained in moderate-togood yields. In addition, the uridine analogue **206**¹⁴⁴ and the guanosine analogue **207**¹⁴⁵ were also prepared using a similar strategy. Notably, nucleoside **207** is now being developed as a reverse transcriptase inhibitor for HIV as well as a potential treatment for HBV. ^{146,147}

Komatsu and Araki, in 2003, described the first application of a chemo-enzymatic strategy to synthesize 2',3'-dideoxy- $3'\alpha$ -fluoro- β -D-guanosine **207**. ¹⁴⁸ 2,3-Dideoxy-3-fluoro- α -D-ribose 1-phosphate potassium salt **209** was stereoselectively prepared from the methyl furanoside **208** in four steps, of which the key step was a coupling reaction with excess o-H₃PO₄. In the presence of bacterial PNPase and using 0.84 equiv of guanine, the nucleoside **207** was obtained in 71% yield with the β anomer as the only product (Scheme 36).

Scheme 36.

Very recently, a novel synthetic strategy for the nucleoside **207** in 27% overall yield over six steps was accomplished by Izawa's group (Scheme 37). Their synthesis involved a novel rearrangement. Starting from guanosine **210**, N2,5'-O-diacetyl-3' β -bromo-3'-deoxyguanosine **211** was first obtained via acetylation, bromination and selective deacetylation. Treatment of the compound **211** with DAST gave the 3' α -fluorinated derivative **212** in 59% yield and this reaction proceeded via a shift of the bromine atom from the 3' β position to the 2' β position, with the 3' α fluorination taking place simultaneously. The debromination of **212** with 50% H₃PO₄/Et₃N followed by removal of the acetyl groups afforded the target nucleoside **207**. It should be noted that this synthetic strategy was also successfully used to synthesize 2',3'-dideoxy-3' α -fluoro- β -D-adenosine **205** (B=A). Iso,151

In 2006, Onishi and co-workers provided another concise route to the $3'\alpha$ -fluoro-2', 3'-dideoxyguanosine **207** using $3'\alpha$ -selective retentive fluorination of the 8,2'-thioanhydronucleoside **213** as the key step. This retentive fluorination proceeded through the assistance of the neighbouring group effect of the sulfur atom, i.e., by means of sulfur facilitating attack of the fluoride ion at the $3'\alpha$ position rather than the $2'\alpha$ position, due to the steric requirement. Their method avoided the use of the explosive and expensive SF₄-related fluorinating reagent. After the 8,2'-thioanhydronucleoside **213** was prepared in four steps beginning from the guanosine **210**, treatment with an excess amount NfF in the presence of i-Pr₂NEt gave the desired

Scheme 37.

Scheme 38.

 $3'\alpha$ -fluoro-3'-deoxy-8,2'-thioanhydronucleoside **214** in 91% yield (Scheme 38). Reductive desulfurization of the compound **214** was achieved by treatment with Raney Ni in toluene and, after further deprotection with 80% HOAc, the free nucleoside **207** was afforded.

Starting from $3'\alpha$ -fluoro-3'-deoxythymidine **205** (B=T), Prisbe and co-workers accessed the synthesis of a 4'-methoxy-substituted nucleoside **217** (Scheme 39).¹⁵³ In their synthesis, reaction of the nucleoside **205** (B=T) with PPh₃/I₂/pyridine produced the iodide **215**, which was further subjected to dehydroiodination via treatment with NaOMe/MeOH to afford the terminal olefin **216** in 77% yield. Final epoxidation of the compound **216** with *m*-CPBA followed by in situ opening of the resultant epoxide provided the nucleoside **217** in 27% yield.

Scheme 39

When the hydroxyl group in the 5′ position in 3′-fluoro-3′-deoxyuridine **205** (B=U) was replaced by an amine group, the resultant nucleoside **219** was synthesized and further utilized to prepare the analogues of deoxyuridine monophosphate (dUMP), which has been shown to be an inhibitor of trypanosomal enzymes. ¹⁵⁴ Tosylation of **205** (B=U) followed by treatment with sodium azide generated the azide **218**, which underwent catalytic hydrogenation to afford the desired nucleoside **219** (Scheme 40).

Scheme 40.

In view of the high bioactivities of 2',3'-dideoxy- $3'\alpha$ -fluoro- β -D-nucleosides **205**, their L-counterparts, 2',3'-dideoxy- $3'\alpha$ -fluoro- β -L-nucleosides **221**¹³⁹ and **225**, ¹⁵⁵ were also synthesized from the compounds **220** and **222** by the Sugimura group and the Matthes group, respectively (Scheme 41). The synthesis of the Sugimura

Scheme 41.

group was realized by a coupling reaction of the phenyl 3-fluoro-1-thiopentofuranoside **220** with silylated thymine by activation with NBS, and this coupling reaction preferentially resulted in the β isomer. Starting from the protected 2'-deoxy- β -L-nucleosides **222**, Matthes et al. first inverted the configuration in the 3'-position by the action of NaOH/EtOH to provide the 1-(2-deoxy-5- θ -trityl- θ -L-threo-pentofuranosyl)nucleosides **223**, which were further fluorinated with DAST to generate the desired fluoro compounds **224**. Detritylation and/or base transformation finally gave the 2',3'-dideoxy-3' α -fluoro- β -L-nucleosides **225**.

In 2000, Chu's group developed another synthetic route to a series of 2',3'-dideoxy- $3'\alpha$ -fluoro- β -L-nucleosides **225** starting from the key intermediate **226**,¹⁵⁶ which was prepared by their methodology utilizing the inexpensive D-sorbitol as starting material in four steps. Compound **226** was converted into the alcohol **227** in 45% yield through a Barton-type deoxygenation followed by acidic hydrolysis and selective protection of the hydroxyl group (Scheme 42). Fluorination of the compound **227** was accomplished with TBAF via the corresponding triflate to afford the key intermediate **228**, which was condensed with pyrimidine or purine bases, then deprotected to give the desired nucleosides **225**.

Scheme 42.

2.3.2. 3'β-Fluoro nucleosides. Usually, most of the methodologies which were used to synthesize the 3'α-fluoronucleosides could also be successfully utilized for the preparation of the 3'β-fluoro nucleosides. 3'-Deoxy-3'β-fluoro-β-D-xylo-furanosides bearing natural heterocyclic bases were synthesized in two traditional ways. Nucleosides, such as **230**, 61,69,157 were prepared through glycosylation of the corresponding fluorinated furanoses **229**, while the nucleosides **233** 158

Scheme 43.

and **236**¹⁵⁹ were obtained by means of fluorination of pre-modified nucleoside analogues **232** and **235** (Scheme 43). In addition, starting from the 3′-deoxy-3′ β -fluoro- β -D-xylo-furanosides **230** and **233**, 2′,3′-dideoxy-3′ β -fluoro- β -D-xylo-furanosides **231** and **234** were also afforded through a Barton-type reductive deoxygenation. ^{69,72}

In 1991, Imbach and co-workers synthesized 2',3'-dideoxy-3'β-fluoro- α -L-thymidine **240** (Scheme 44). Utilizing their own methodology, 1,2-di-O-acetyl-3,5-di-O-benzoyl-L-arabino-furanose **237** was first prepared. Condensation of **237** with thymine yielded the α -nucleoside anomer as the main product, which was selectively 2'-O-deacylated with hydrazine hydrate in a buffered acetic acid-pyridine mixture to generate the compound **238**. Deoxygenation of **238** followed by removal of the benzoyl group using NH₃/MeOH and selective protection of the 5'-hydroxyl group with a trityl group provided the intermediate **239** in 50% yield. Fluorination of the compound **239** with DAST in CH₂Cl₂ and deprotection gave the target 3'β-fluoro- α -L-thymidine **240**.

Starting from the pre-modified α -D-glucofuranose **241**, Brink's group completed the synthesis of 3'-deoxy-3' β -fluoro-3'-C-hydroxymethyl- β -D-uridine **247**. Their method highlighted the stereospecific introduction of fluorine at the branching point of a branched-chain sugar (Scheme 45). Exposure of the pre-modified compound **241** to trifluoro(fluoroxy)methane using dry and ethanol-free CH₂Cl₂ as the solvent yielded the fluorinated *N*-formylimine **242** in high yield, which was converted into the more stable oxo-ester

Scheme 45.

243 by mild hydrolysis. Reaction of 243 with LiAlH₄ followed by glycol cleavage with NalO₄ and further reduction of the resultant aldehyde group with NaBH₄ provided the primary alcohol 244. Subjecting 244 to selective removal of the isopropylidene ketal and further usual transformation of the functional groups furnished the acetate 245. Hydrolysis of the compound 245 and simultaneous protection of the in situ-generated hydroxyl groups afforded the anomeric mixture 246. Glycosylation of the mixture 246 using the modified Hilbert–Johnson procedure followed by removal of the acetyl groups provided the desired nucleoside 247 and its α isomer.

In 2002, Fuentes and co-workers found that nucleophilic opening of nucleoside-derived cyclic sulfates was a regio- and stereoselective method for preparing $3'\beta$ -fluoro nucleoside derivatives. 163 The nucleoside derivative **248**, prepared by tritylation of adenosine, was treated with SO₂Cl₂/Et₃N to provide the cyclic sulfate **249** as the sole product. The opening reaction of the compound **249** by reaction with tetraethylammonium fluoride dihydrate in acetone gave two regioisomers **250** and **251** in a ratio of 11:1 (Scheme 46). This good regioselectivity was mainly attributed to the larger steric hindrance at position C-2' rather than at C-3'.

Very recently, an efficient synthesis of 3-fluoro-5-thio-*xylo*-furanosyl nucleosides **257** was described by Komiotis and coworkers. ¹⁶⁴ In their synthesis, the $3'\beta$ -fluorine atom was introduced via treatment of the tosylate **252** with KF/acetamide (Scheme 47). The resultant fluoride **253** was subjected to periodate oxidation, borohydride reduction and sulfonylation to afford the intermediate **254** in 84% yield. After thioacetation of the compound **254** (to form **255**) and acetolysis, the yielded acetate **256** was condensed with silylated pyrimidine bases to give the target nucleosides **257**. Biological assays demonstrated that the nucleosides **257** were good candidates for the development of potential antiviral agents, as significantly lower concentrations of these agents were required with respect to AZT.

Scheme 47.

Very recently, Chang et al. accomplished the synthesis of a 3'-deoxy-3'-fluoro-2'-O,3'-C-vinylene-linked bicycle purine nucleoside (Scheme 48). Their synthesis commenced with D-xylose **258**, which was converted to the 3 β -C-ethynyl sugar **259** in five steps according to the reported procedure. Benzoylation of **259** and subsequent methanolysis with concentrated HCl gave the intermediate **260**. A neighbouring-group-participating fluorination of **260** mediated by DAST provided the 3-fluoro-3-deoxy-3 α -C-ethynyl sugar **261** in 42% yield. Acetolysis of **261** followed by condensation with persilylated 6-chloropurine furnished the purine derivative **262**. Treatment of compound **262** with K₂CO₃ in MeOH at 65 °C finalized the synthesis of the fluorinated bicyclic nucleoside **263** in 55% yield. Chang et al. proposed that the formation of the bicyclic ring involved an intramolecular cycloaddition induced by fluorine.

2.3.3. 3'-Monofluorinated thio-/carbocyclic nucleosides. A series of carbocyclic analogues of nucleosides substituted at the 3'-position with a fluorine atom have been synthesized by the Morizwa group (Scheme 49). 166 Their synthetic strategy featured the preparation of two key intermediates (\pm) -265 and (\pm) -269 by means of the regional stereoselective ring opening of epoxides (\pm) -264 and (\pm) -268 with HF/pyridine and NaN3, respectively. Epoxide (\pm) -268 was prepared from compound (\pm) -267 in six steps. Conversion of the TBDMS group in (\pm) -269 into a TMS group and further fluorination

Scheme 49.

with piperidinosulfur trifluouride (PST) gave the fluorinated azide, which was hydrogenated with Pd/C as catalyst to yield the fluoro amino diol (\pm)-270. Finally, the racemic carbocyclic analogues (\pm)-266 of 3'-deoxy-3' α -fluoro-*ribo*-furanosides and the carbocyclic analogues (\pm)-271 of 3'-deoxy-3' α -fluoro-*arabino*-furanosides were provided via installation of the different bases from the amine groups of the fluoro amino diols (\pm)-265 and (\pm)-270 using the general reaction procedures.

Very recently, Schneller et al. accomplished the synthesis of the carbocyclic 3'-deoxy-3'β-fluoroadenosine **276** and the carbocyclic 3'-deoxy-3'α-fluoroadenosine **279** (B=A). The key synthetic steps included the preparation of the alcohol **273** from (+)-(1R, 4S)-4-hydroxy-2-cyclopenten-1-yl acetate **272** via the introduction of 6-chloropurine base using a coupling reaction and the subsequent dihydroxylation with OsO₄/NMO (Scheme 50). Fluorination of the compound **273** with DAST yielded the fluorinated derivative **274**, which was treated with CAN to give the compound **275**. The alcohol **275** was subjected to ammonolysis and subsequent TBAF-promoted desilylation to generate the desired carbocyclic 3'-deoxy-3'β-fluoroadenosine **276**. In addition, after inversion of the C-4' hydroxyl group in the compound **273** via a Mitsunobu reaction, the isomeric carbocyclic nucleoside **279** (B=A) was also prepared by means of a similar route via intermediates **277** and **278**.

Although the carbocyclic 2',3'-deoxy-3'α-fluorothymidine 284 (B=T) was successfully accessed by the Griengl group in 1988 via DAST-mediated fluorination of compound 281 and installation of a thymine base from the carboxyl group (amino group) of compound 283 as the key steps (Scheme 51),168 Morizawa et al. presented another route to the racemic carbocyclic nucleoside (\pm)-284 (B=T) and other base analogues, starting from cis-4β-acetamidocyclopent-2-enemethyl acetate (\pm)-285. They prepared the key aminoalcohol (\pm)-289 through two different strategies, one of which was the regioselective ring opening of epoxide with HF-Py followed by dehydroxylation via the iodide (\pm)-286; the other strategy involved the regioselective bromofluorination using HF-Py/ NBS followed by reductive debromination of the resultant compound (\pm)-287 to yield the fluorinated compound (\pm)-288. The target carbocyclic nucleosides (\pm) -284 were finally provided through installation of different bases from the amino group of (\pm)-289 using standard procedures.

After Marquez et al. completed the synthesis of 2', 3'-dideoxy-3'-fluoro-4-thionucleosides **292** and **293** via fluorination of the protected 2'-deoxy-4-thionucleosides **290** and **291** with DAST in 1994, 106,107 very recently, Jeong's group designed and synthesized the novel iso-D-2', 3'-dideoxy- $3'\alpha$ -fluorothianucleoside derivatives **296** (Scheme 52). 170 Starting from 1,4-anhydro-4-thioarabitol

Scheme 51.

116(see Scheme 21), 4-fluoro-tetrahydro-thiophen-3-ol **294** was first synthesized in four steps, which included DAST-mediated fluorination with the desired ' α ' stereochemistry as product through a double-inversion mechanism by the nucleophilic participation of the ring sulfur atom. The alcohol **294** was used for coupling with PhCO₂H under Mitsunobu conditions and the configuration-inverted product **295** was afforded after removal of the Bz group. A Mitsunobu reaction was further used for the installation of pyrimidine and purine bases into the C-2' position, and the desired β -nucleosides **296** were provided after base transformation and removal of the protecting groups.

Scheme 52.

In 1998, Chu and co-workers accomplished the enantiomeric synthesis of 3'-fluoro-apionucleosides **301** (B=C, A) using a Claisen rearrangement ¹⁷¹ (apionucleosides, also named isonucleosides, are regioisomers of natural nucleosides by transposition of the hydroxylmethyl group from the normal 4'-position to the 3'-position; in this review, this type of nucleoside has been classified into carbocyclic nucleosides). After the (E)- α , β -unsaturated fluoroethyl ester **297** was converted into the allylic alcohol **298** (Scheme 53), a Claisen rearrangement reaction by treatment of the compound

298 with excess TEOA and a catalytic amount of propionic acid delivered the key intermediate, γ , δ -unsaturated *tert*-fluoroethyl ester **299**, in 90% ee, which was further subjected to ozonolysis, DIBAL-H reduction and subsequent acetylation to afford the acetate **300**. Glycosylation of the intermediate **300** with silylated N^4 -benzoylcytosine or 6-chloropurine followed by deprotection gave the desired 3'-fluoro-apionucleosides **301**.

Scheme 53.

Interestingly, Jeong's group have recently developed another route to enantiomercially pure 3'-fluoro-apionucleosides **301** and 308^{172} after the racemic (±)-3'-fluoro-apionucleosides ¹⁷³ were prepared in 1998. The key points of Jeong's novel strategy were the enantiospecific fluorination of the *tert*-alcohol **302** with DAST and the orthogonal protection/deprotection of the versatile diol **303** (Scheme 54). The enantiospecific fluorination of the *tert*-alcohol **302** produced **303** in 81% yield, which underwent selective deprotection to afford the primary alcohols **304** and **305**. Ozonolysis of the double bonds in **304** and **305**, and subsequent acetylation with Ac_2O gave the fluoroapiofuranosyl acetates **306** and **307**, respectively. The syntheses of the target nucleosides **301** (B=C, T) and **308** were finalized after glycosylation of **306** and **307** followed by deprotection, respectively.

2.3.4. 3'-Monofluoromethylated nucleosides. After Walker's group completed the synthesis of 3'-deoxy-3'-C-fluoromethylnucleosides **310** (B=U, T), through fluorination of 3'-deoxy-3'-C-(hydroxy-methyl)-β-D-arabino-pentofuranosyl nucleoside derivatives **309** followed by deprotection, in 1990 (Scheme 55), ⁷⁰ Lin and co-workers

Scheme 54.

developed another route to 3'-deoxy-3'-C-fluoromethylnucleosides.¹⁷⁴ Lin's work commenced with the 3-deoxy-3-hydroxymethyl derivative 311, which was subjected to fluorination with DAST and subsequent straightforward transformation of the functional groups to furnish the key intermediate 3-deoxy-3-fluoromethyl sugar derivative 312 (Scheme 56). Glycosylation of the compound 312 with thymine using the methodology of Vorbrüggen and Bennua gave the protected nucleoside 313, which was further deblocked by treatment with NH₃/MeOH followed by hydrogenation to provide the 3'-deoxy-3'-C-fluoromethylnucleoside **315**. In addition, once the mesylate **316**, obtained through mesylation of the alcohol 314, was treated with NaOH/EtOH (reflux), inversion of the 2'-hydroxyl configuration was accomplished to yield the product 318 via the 2,2'-anhydro intermediate 317. Hydrogenation of 318 produced the epimer 310 (B=T) of the nucleoside **315**. Furthermore, a Barton-type deoxygenation of the compound 314 offered an entry to the 2',3'dideoxy-3'-C-fluoromethylnucleoside 319.

Scheme 55.

It should be noted that, although access to 2',3'-dideoxy-3'-C-fluoromethylnucleoside **319** (B=T) was also developed by the Van Calenbergh group¹⁷⁵ using a similar synthetic route to that of the Lin group, Mann and co-workers have presented another synthetic route to 2',3'-dideoxy-3'-C-fluoromethylnucleoside **319** (B=C). Mann's strategy highlighted a regiospecific and highly stereocontrolled photocatalysed addition reaction (Scheme 57). The Starting from the 5-substituted 2,5-dihydrofuran-2-one **320**, the key intermediate **321** was provided in 60% yield with high regio- and stereoselectivity on treatment with $Ph_2C=O/MeOH$ under irradiation. Fluorination of the lactone **321** with DAST produced the

fluoromethyl compound **322** in 48% yield, which was further converted into the 2',3'-dideoxy-3'-*C*-fluoromethylnucleoside **319** (B=C) in four steps using a general methodology.

Scheme 57.

In 1999, an efficient synthetic route to the 2',3'-dideoxy-3'-fluoromethyl-3'-azidothymines 330a-b was discovered by Ton-That, ¹⁷⁷ whose strategy involved the regioselective ring opening of the tosyl-epoxide derivative 324, obtained through treatment of the ulose **323** with ClCH₂SO₂Tl/^tBuOH (Scheme 58). Reaction of the α,β -epoxy-sulphone **324** with NaN₃ and subsequent reduction of the resultant α -azido-aldehyde intermediates gave the α -azidohydroxymethyl derivatives 325a-b, which were converted into the α -azido-fluoromethyl derivatives **326a** and **326b**, respectively, by exposure of their corresponding triflates to TBAF. Acetolysis of 326a and **326b** with Ac₂O/BF₃·Et₂O generated the branched-chain acetvlated sugars 327a and 327b, respectively. Treatment of 327a and 327b with TsCl/Pv/DMAP afforded the internal enol ethers 328a and 328b, respectively, which were subjected to oxidative cleavage by a catalytic RuO₂/NaIO₄ method and further acetylation of the resultant lactols to yield the 2,3-dideoxyfuranosyl derivatives 329a and 329b, respectively. Condensation of the compounds 329a and 329b with silylated thymine followed by deprotection and separation of the anomers gave the target nucleosides **330a-b**.

O CICH₂SO₂TI, Ts O NaN₃, MeOH-H₂O, then NaBH₄.

323 324
$$R^1 = N_3$$
, $R^2 = CH_2F$)

326a $R^1 = N_3$, $R^2 = CH_2F$)

327a $R^1 = N_3$, $R^2 = CH_2F$)

327a $R^1 = N_3$, $R^2 = CH_2F$)

327b $R^1 = CH_2F$, $R^2 = N_3$)

328b $R^1 = N_3$, $R^2 = CH_2F$)

327a $R^1 = N_3$, $R^2 = CH_2F$)

328a $R^1 = N_3$, $R^2 = CH_2F$)

327b $R^1 = CH_2F$, $R^2 = N_3$)

328b $R^1 = CH_2F$, $R^2 = N_3$)

1) NaIO₄, RuO₂, K₂CO₃; V₂ Ac₂O, py.

HO O T 1) silylated thymine, AcO O O OAC

R1 $R^2 = CH_2F$)

330a $R^1 = N_3$, $R^2 = CH_2F$)

330b $R^1 = N_3$, $R^2 = CH_2F$)

329a $R^1 = N_3$, $R^2 = CH_2F$)

329a $R^1 = N_3$, $R^2 = CH_2F$)

329b $R^1 = CH_2F$, $R^2 = N_3$)

Scheme 58.

Recently, Lee-Ruff and Ghazi have reported the synthesis of a 2',3'-dideoxy-3'-fluoromethyl-p-*erythro*-furanoside **333** through a photochemical ring-opening reaction.¹⁷⁸ Their synthesis commenced with the hydroxymethylcyclobutanone **331**, which was fluorinated with DAST to yield the 3-fluoromethylcyclobutanone

332 in 60% yield (Scheme 59). The fluoromethylated derivative **332** was subjected to UV irradiation in the presence of 6-chloropurine to afford the fluoronucleoside analogue **333** and its α anomer.

DAST
$$=$$
 331 R = CH₂OH $=$ 332 R = CH₂F $=$ 333 + $|\hat{A}|$ anomer $=$ 332 R = CH₂F

Scheme 59.

2.4. 4'-Monofluorinated and 4'-fluoromethylated nucleosides

Although the antitry panosomal antibiotic and potent inhibitor of protein biosynthesis, ¹⁷⁹ nucleocidin **339**, was isolated from *Strep*tomyces calvus in 1957, its structure was confirmed by Morton about 10 years later. 180 So far, nucleocidin is the only fluorinated nucleoside analogue isolated from a natural organism. In 1976, Moffatt and co-workers first accomplished its synthesis, starting from the protected β-D-erythro-pent-4-enofuranosyladenine derivative **334** in eight steps (Scheme 60). 181 In their synthesis, reaction of the compound 334 with IF, generated in situ from AgF/I₂, gave the 4'-fluoro-5'-deoxy-5'-iodo nucleoside 335 in 32% yield, which was further subjected to treatment with LiN₃/DMF to furnish the 4'-fluoro-5'azido-nucleoside analogue 336 in high yield. Conversion of the compound 336 into the 4'-fluoro-2', 3'-O-isopropylideneadenosine **337** was fulfilled via photolysis followed by acidic hydrolysis and borohydride reduction. Exposure of the compound 337 to Bu₃SnSnBu₃ and subsequent treatment with an excess of sulfamoyl chloride afforded the 4'-fluoro-5'-O-sulfamoyladeosine derivative 338, which was deprotected with 95% TFA to provide nucleocidin 339 as a monohydrate in 77% yield. In addition, the uracil analogue 340 and its corresponding phosphate ester analogue were also prepared by Moffatt's group using a similar route. 182 It should be noted that, in 1993, Maguire and co-workers modified the procedure of the Moffatt group to synthesize nucleocidin 339 and other nucleocidin analogues.¹⁸³

Scheme 60.

5'-Deoxy-5-fluorouridine (5'-dFUrd) is a prodrug of 5-fluorouracil (FUra) and has antitumour activity superior to that of the parent drug (FUra) in a variety of model tumour systems. However, research has also demonstrated that 5'-dFUrd was still a relatively poor substrate for uridine phosphorylase, which was attributed to the possibility that uridine phosphorylase could not efficiently cleave the glycosidic linkage to release the FUra under acidic conditions. In view of the fact that the fluorine atom at the 4'-position made the glycosidic linkage of the nucleoside unusually acidlabile, Danenberg and co-workers synthesized the 5'-deoxy-4',5-difluorouridine **344** as a new prodrug of FUra (Scheme 61).¹⁸⁴ Beginning from 5'-0-trityl-5-fluorouridine **341**, the 5'-0-methane-sulfonyl derivative 342 was prepared in three steps in 60% yield. Exposure of this compound **342** to KO^tBu in dioxane gave the olefin **343**, which was fluorinated with PhN⁺(HF)_xF⁻ and subsequently deblocked via catalytic hydrogenation to yield the desired nucleoside 344.

Scheme 61.

In 2001, Jung and Toyota described the synthesis of 2'-deoxy-4'-fluoro thymidines **348** and **350** using a novel method to stereoselectively introduce fluorine into the 4' position. The tert-butyl ester of thymidylic acid **346**, obtained from 2-deoxy-thymidine **345** in six steps and in 67% overall yield, was subjected to NFSI-mediated electrophilic fluorination to predominately afford the β -fluoro-3'-sulfonate **347** in 48% yield (Scheme 62). Reduction of the ester **347** with LiBH₄ produced the desired nucleoside **348** in good yield. Utilizing a similar synthetic route, the isomer **350** was also accessed, starting from **349**.

In only two-to-three steps via sequential bromination and fluorination of *ribo*-furanoses or nucleosides, Verdine's group described a concise synthesis of 4'-fluoro nucleosides **356** in 2007 (Scheme 63). Their synthesis started with the preparation of 4-fluoro- β -D-ribo-furanose **353** via treatment of 1-O-acetyl-2,3,5-tri-O-benzoyl- β -D-ribose **351** with NBS under a sunlamp followed by direct fluorination of the crude resultant bromide using silver tetrafluoroborate (generated in situ from BF $_3$ ·Et $_2$ O and AgF). Modified Hilbert–Johnson N-glycosylation of furanose **353** with BSTFA and TMSOTf gave the protected 4'-fluoro nucleosides **354** in medium

Scheme 62.

yields. Another alternative approach to 4'-F nucleoside synthesis was achieved through NBS-mediated bromination of 5-FU ribo-furanose **352** followed by fluorination with silver tetrafluoroborate and **355** was obtained in 28% yield. The final stage of the 4'-F nucleoside synthesis involved the removal of all the benzoyl groups on the sugar moiety via treatment with methanolic Na₂CO₃.

Scheme 63.

Considering the fact that the carbocyclic nucleoside, abacavir, exhibited a high bioactivity for the treatment of AIDS and that the 4'fluoro nucleoside, nucleocidin 339, was a potent inhibitor of protein biosynthesis, Chu's group stereoselectively synthesized the carbocyclic L-4'-fluoro-2',3'-dideoxyadenosine **361** using an intramolecular nucleophilic substitution reaction as the key step (Scheme 64).¹⁸⁷ In their approach, the key intermediate, *E*-alkene 358, was first prepared, starting from D-glyceraldehyde 357 in 7% yield and in eight steps based on their own reported route. After hydrogenolysis of 358 followed by mesylation of the resulting alcohol, the generated mesylate was treated with NaH in refluxing THF to yield the enolate intermediate, which simultaneously cyclized to afford the epimeric esters 359 through an intramolecular nucleophilic substitution reaction. Hydrolysis of the esters 359 with NaOH furnished the corresponding acids, which were subjected to oxidative iododecarboxylation followed by hydrolysis to give the α cyclopentanol 360 as the only product. Coupling of the alcohol 360 with 6-chloropurine under Mitsunobu conditions followed by ammonolysis and deblocking provided the target nucleoside 361 in 65% yield over three steps.

Scheme 64.

Notably, using ruthenium-catalyzed ring-closing methathesis (RCM) as the key step, Chu's group also developed an efficient route to D-4'-fluoro-2',3'-dideoxynucleosides **366**, starting from the *E*-allylic alcohol **362**, an analogue of the E- α , β -unsaturated ester **358** (Scheme 65). ¹⁸⁸ After the compound **362** was oxidized by PCC, the resultant aldehyde was subjected to carbonyl addition with

vinylmagnesium bromide to produce the 1,6-dienes **363** in 40% yield, which further underwent an RCM reaction to afford the cyclopentenols **364** in 90% yield. The cyclopentenols **364** were then converted into the cyclopentanol **365** through hydrogenation. The alcohol **365** was condensed with various protected purine or pyrimidine bases followed by ammonolysis and deprotection to give the desired nucleosides **366**.

Scheme 65.

Starting from the carbocyclic $2'\beta$ -fluoro-guanosine derivative (\pm) -367, which was an intermediate of synthesizing the carbocyclic nucleoside (\pm) -147, 113 Biggadike and Borthwick presented an entry to the racemic $4'\alpha$ -fluoro- $2'\beta$ -fluoro-carbocyclic guanosine (\pm) -373, in 10 steps, in 1990 (Scheme 66). 189 After the compound (\pm) -367 was converted, in four steps, into the suitably protected derivative (\pm) -368 in 42% overall yield, the reaction of (\pm) -368 with a Rhydron reagent gave the iodide (\pm) -369. This compound (\pm) -369 was subjected to treatment with DBU to afford the 4',5'-alkene derivative (\pm) -370 in 78% yield. Osmylation of the alkene (\pm) -370 and subsequent selective tritylation of the resultant alcohol predominately provided the $4'\beta$ -hydroxyl isomer (\pm) -371. Exposure of the compound (\pm) -371 to DAST, via an inversion of configuration and in 35% yield, gave the compound (\pm) -372, which was deprotected via acidic treatment to deliver the free nucleoside (\pm) -373.

After Borthwick et al. accomplished the synthesis of the 4'-fluorocarbocyclic-2'-deoxyguanosine commencing with the commercially available aristeromycin (carbocyclic adenosine) in over 10 steps

and showed that this nucleoside possessed good activities against HSV-1 and HSV-2,¹⁹⁰ the Samuelsson group completed the synthesis of its analogue, 4'-fluorocarbocyclic-2',3'-dideoxv-3'α-hydroxvmethylguanosine 379, in 1999.¹⁹¹ In their synthesis (Scheme 67), the cyclopentanol 378 was prepared from the enantiomerically pure (3S.4S)-bis(hydroxylmethyl)cyclopentanone ethylene glycol ketal **374** in 10 steps involving stereospecific reduction of the keto function of compound 375 and dihydroxylation of the C-4 methylene of 376. After protection of the primary hydroxyl group in compound 377 with benzyl, replacement of the tertiary C-4 hydroxyl group with fluorine using Deoxo-Fluor as the fluorination reagent and subsequent detritylation using p-TsOH in CH₂Cl₂ gave the compound 378. The desired nucleoside 379 was afforded by coupling of the alcohol **378** with 2-amino-6-chloropurine by a Mitsunobu reaction followed by treatment with HOAc/NH₄OH/MeOH and hydrogenation with Pd-black/H₂.

Scheme 67.

Although some carbocyclic adenosines and aristeromycin were identified as efficient inhibitors of (*S*)-adenosyl-L-homocysteine (AdoHcy) hydrolase, ^{192,193} a common problem with these compounds that limited their potential usefulness, however, was the associated toxicity arising from their conversion into the corresponding 5'-phosphates. ^{194–196} In order to circumvent this problem, Schneller's group designed and synthesized the carbocyclic adenosine analogue **385** bearing a fluorine atom at the 4'-position of the cyclopentane ring. ¹⁹⁷ Their synthesis began with subjecting

HO OAC 6-chloropurine, ACO, NMMO 380 B1 = 6-chloropurinyl B1 DAST, CH₂Cl₂ O O O HO OH 381
$$\times$$
 CH₂CO₃, 382 R = OAC MeOH. 383 R = OH 1) NH₃, MeOH; 2) dil HCl. \times Kitade's group fluorination followed by dihydroxylation 385 B = A 386 B = G

Scheme 68.

the optically pure monoacetate **272** to a Mitsunobu reaction with 6-chloropurine to afford the $4'\alpha$ -acetoxy carbocyclic nucleoside **380** (Scheme 68). After dihydroxylation of **380** with OsO₄/NMMO, isopropylidenation of the resultant diol **381** gave the acetate **382**, which was further hydrolyzed with $K_2CO_3/MeOH$ to provide the alcohol **383** in quantitive yield. Fluorination of **383** with DAST gave the fluorinated compound **384**. Treatment of **384** with ammonia and removal of the isopropylidene ketal using dilute HCl finalized the synthesis of the $4'\beta$ -fluorinated carbocyclic nucleoside **385**. Interestingly, also using the monoacetate **272** as starting material, Kitade and co-workers recently reported the synthesis of the carbocyclic nucleoside **385** and its guanosine analogue **386**. ¹⁹⁸ In contrast to Schneller's strategy of dihydroxylation followed by fluorination, the route of Kitade's group featured the fluorination followed by dihydroxylation.

Based on the fact that some 4'-substituted nucleosides, for example, 4'-azidothymidine, 4'-cyanothymidine and 2'-deoxy-4'-Cmethylcytidine, exhibited significant and potent anti-HIV and antitumour activities, Kitano and Miura synthesized 4'-C-fluoromethylnucleosides 392 and 393 and 397 as potential antineoplastic agents. 199 Their synthesis started from the introduction of fluorine by DAST-mediated treatment of 4-C-hydroxylmethyl-p-ribo-furanose **387,** and the fluoromethyl compound **388** was provided in 55% yield when toluene was used as the solvent (Scheme 69). Acetolysis of 388 through exposure to AcOH/Ac2O/H2SO4 gave the diacetate, which was further subjected to glycosylation with silylated uracil to afford the β anomer **389** as the only product in high yield. Removal of the benzyl groups in the compound 389 provided the 4'-C-fluoromethyluridine **390** in 95% yield. Bromination of the triol **390** via reaction with AcBr furnished the 2'-bromo compound, which was reduced by Bu₃SnH/AIBN to yield the 2'-deoxy diacetate 391. The uracil moiety of 391 was converted into cytosine by the triazole methodology to give the 2'-deoxy-4'-C-fluoromethylcytidine 392. In

Scheme 69.

addition, removal of the dibenzyl groups in the compound **389** followed by acetylation with Ac_2O afforded the triacetate **394** in 90% yield, which was subjected to base transformation to give the 4'-C-fluoromethylcytidine **393** in 54% yield. On the other hand, after deacetylation of **389** with $K_2CO_3/MeOH$, treatment of the resultant alcohol with DAST furnished a *cyclo* compound, which was further hydrolyzed under alkaline conditions to generate the compound **395** in 71% yield over three steps. Removal of the dibenzyl groups in **395** and subsequent acetylation gave the triacetate **396**, which was converted into the deacetylated cytosine derivative **397**, also using the triazole method.

The asymmetric synthesis of enantiomerically pure 4'-fluoromethyl-2',3'-dideoxythymine was accomplished by Bravo's group in 1994, starting from the commercially available (-)-(S)-ptolylmethyl sulphoxide **398**.²⁰⁰ In their synthesis, acylation of **398** with FCH2CO2Et and Pummerer rearrangement were used to get the access to the important intermediate 400 in six steps via compound 399(Scheme 70). Addition of allylmagnesium chloride to the oxirane 400 proceeded in 88% yield and with high regioselectivity to give the olefin 401, which was converted into the lactol **402** in 75% yield through oxidation with NaIO₄/RuCl₃·nH₂O. After acetylation of the compound 402, the resultant acetate 403 was coupled with silylated thymine to yield the 5'-O-benzyl-protected nucleoside 404 in 95% yield. Removal of the benzyl group in 404 via hydrogenation gave the targeted nucleoside 405, which was isolated as the optically pure α anomer and β anomer by flash chromatography. The above methodology provided a convenient entry to many other nucleoside analogues with a great deal of structural diversity at the C-4' position.

2.5. 5'-Monofluorinated nucleosides

Nucleosides bearing fluorine(s) at C-5′ were designed and synthesized in order to mainly address eliminating the possibility of phosphorylation of these nucleosides to the corresponding mono-, di-, and triphosphates in cells. It was then investigated if these 5′-deoxy-5′-fluoro compounds would show any activities, which would not be dependent on their conversion into the corresponding nucleotides. The synthesis of the 5′-deoxy-5′-fluoro-*ribo*-furanosides **410** was described by Kissman and Weiss in 1958 (Scheme 71).²⁰¹ The introduction of the 5′-fluorine was accomplished via treatment of the mesylate **406** with KF to give the fluoromethyl derivative **407** in 68% yield. Acidic hydrolysis of **407** and subsequent acetylation afforded the triacetate **408**, which was converted into the chloro sugar **409** for nucleoside formation. From the key intermediate **409**, a series of nucleosides **410** were obtained through coupling with different purine bases or pyrimidine bases followed by deblocking.

In 2002, O'Hagan and co-workers first identified a fluorinase enzyme from *Streptomyces cattleya*, which could mediate and catalyze the conversion of fluoride ion and (*S*)-adenosyl-L-methionine **411** (SAM) into 5'-fluoro-5'-deoxyadenosine **412** (5'-FDA) (Scheme 72). This discovery of O'Hagan et al. opened up a new biotechnological opportunity for the preparation of organofluorine compounds. In the same year, O'Hagan's group also described a simple chemical synthetic route to 5'-FDA **414** in three steps, starting from the ketal-protected adenosine **413**. A further study of **412** as a biosynthetic intermediate during fluorometabolite biosynthesis in *S. cattleya* was also reported later. ²⁰⁴, ²⁰⁵

Scheme 71.

Several years later, an improved synthesis of **412** was described by Scammells and Ashton (Scheme 73).²⁰⁶ Beginning from the commercially available riboside **415**, fluorination was accomplished by treatment with TsF/TBAF, and a mixture of **416** and **417** was formed in 87% yield. Amination of this mixture followed by deprotection with TFA gave 5'-FDA **412** in 78% yield. Compared with

Scheme 72.

Scheme 73.

the 24% overall yield of O'Hagan's method, their synthesis highlighted the high yield (68% overall yield). In addition, noteworthy is the recent report of the Phuoc Le group, who utilized a microwave-assisted fluorination approach to obtain 5-deoxy-5-fluoro-substituted uracil nucleoside analogues **419** starting from **418**.²⁰⁷ By the application of microwaves, the reaction time of the fluorination was significantly reduced.

Designed as an analogue of FLT, 5'-fluoro- α -arabinose nucleoside **422** was available with the triol **420** as the starting material. Introduction of the 5'-fluorine atom was realized via selective fluorination of **420** with DAST (Scheme 74). After protection of the rest of the hydroxyl groups with benzoyl groups was fulfilled, glycosylation of the resultant compound **421** with silylated thymine and subsequent deblocking gave the target nucleoside **422** as the minor product along with the byproduct **423** as the major product.

Kowollik and co-workers conveniently addressed the synthesis of 2′,5′-dideoxy-5′-fluoro-*ribo*-nucleosides **425** by treatment of the corresponding 5′-O-tosyl nucleoside derivatives **424** with excess TBAF in DMF at 50 °C (Scheme 75).²⁰⁹ Interestingly, designed as a potent P-site inhibitor of adenylyl cyclase, 2′,5′-dideoxy-2,5′-difluoroadenosine **430** and its α anomer were also synthesised by Kirk's group in 2004.²¹⁰ Kirk's synthesis began with the conversion of the methyl 2-deoxy-*ribo*-furanoside **426** to the 3-O-acetyl-5-O-(*tert*-butyldimethylsilyl) derivative **427** in two steps, and the key steps included the introduction of 5′-fluorine atom through fluorination with bis(2-methoxyethyl)aminosulfur trifluouride (Deoxo-Fluor) and glycosylation of the phenylthioriboside **429** (formed from **428**) with 2-fluoroadenine.

Scheme 75.

Apart from the 2',5'-dideoxy-5'-fluoro-*ribo*-nucleosides **425** and **430**, the 2',3',5'-trideoxy-3'-azido-5'-fluoronucleoside **432** and 2',3',5'-trideoxy-3'-amino-5'-fluoronucleoside **433** were also synthesized using the 3'-azido-3'-deoxythymine **431** as starting material.²¹¹ Mesylation of **431** followed by treatment with KF gave **432**

in 22% yield, which was further subjected to catalytic hydrogenation to provide the 3′-amino analogue **433** in 44% yield (Scheme 76). In addition, starting from the 3′-deoxy-3′-azidomethyl-2′ β -hydroxythymidine **434**, 3′,5′-dideoxy-3′-azidomethyl-2′,5′-difluoro-thymidine **435** was also prepared by Munier-Lehmann and co-workers. ⁶⁷ Due to an undesired intramolecular attack of the 2-carbonyl of the thymine on the 5-*O*-diethylaminosulfur difluoride intermediate, fluorination of the intermediate **39** with DAST afforded the target compound **435** in only 18% yield.

Designed as an analogue of 5'-deoxy-5'-(methylthio)adenosine (MTA), which has been demonstrated to be a potent inhibitor of bovine liver AdoHcy hydrolase, 5'-deoxy-5'-fluoro-5'-(methylthio)adenosine 439 was synthesized by Sufrin's group in 1989²¹² and further evaluated for inhibitory activity towards MTA phosphorylase and for its biological effects in L120 and L5178Y murine leukaemia cell lines. After a four-step conversion of adenosine 436 into the MTA sulfoxide derivative 437 (Scheme 77), fluorination was accomplished through treatment with (dimethylamino)sulfur trifluouride (meDAST) or DAST to provide the 5'-fluorinated diacetate 438, which was further subjected to deacetylation with NH₃/ MeOH to give the desired nucleoside 439. Later, using a similar synthetic route, Robins and co-workers described an access to other analogues, 5'-aryl-5'-fluoro-5'-thioadenosine 440²¹³ and 5'-aryl-5'-fluoro-5'-thiouridines **441**, ²¹⁴ starting from their corresponding thioethers or sulfoxides using DAST/SbCl3 or XeF2 as the fluorinating reagent.

Scheme 77.

Based on the enzymatic pathway for the conversion of *S*-adenosyl-L-homocysteine (SAH) into adenosine, McCarthy, Prakash et al. designed, synthesized and biologically evaluated a novel class of mechanism-based inhibitors of SAH hydrolase, the 4′,5′-unsaturated 5′-fluoroadenosine nucleosides **445** and **446**.²¹⁵ They developed two different routes to address the synthesis of **445** and **446** (Scheme 78). The key steps in the first method included the fluorination of the 2,3-*O*-isopropylideneadenosine-5-aldehyde derivative **442** with DAST in 18% yield and dehydrofluorination of the compound **443** with BuOK in DMSO. Removal of the protecting group in **444** with NH₃/MeOH finalized the synthesis of **445** and

446. Alternatively, after isopropylideneadenosine was converted into the thioether **447**, oxidation with m-CPBA to **448** and subsequent fluorination produced the α -fluoro sulfoxide **449** in 47% yield, which was further transformed into the desired nucleosides **445** and **446** by means of thermolysis followed by deprotection of **450** with TFA. In addition, starting from 3'-deoxy- and 3'-(chloro and fluoro)-3'-deoxyadenosines **451**, three other 4',5'-unsaturated 5'-fluoroadenosine nucleoside analogues **452** were also synthesized by Robins and Wnuk et al. using a similar route to the second method of McCarthy's group. ²¹⁶

Scheme 78.

In 2000, Evans et al. described the synthesis of 5′-deoxyfluoro-aza-C-nucleoside **462**, which was designed as a potential transition-state analogue inhibitor for purine nucleoside phosphorylase. ²¹⁷ Their synthesis started from the iminoribitol derivative **453**, which was converted into the cyanomethyl C-glycoside derivative **454** by the addition of lithiated acetonitrile to imine intermediate (Scheme 79). After protection of the compound **454** with Boc and desilylation with TBAF to form **455**, the 5′-fluorine atom was introduced with DAST to afford the 5-deoxy-5-fluoro derivative **456** in 42% yield. Installation of the 9-deazahypoxanthin-9-yl base from the acetonitrile moiety was achieved in 8% overall yield and in seven steps, of which the important steps included treatment of the compound **456** with a Bredereck reagent, reaction of the enol **457** with ethyl glycinate, exposure of the ester **458** to DBU/ClCO₂Bn to give **459** and coupling of the pyrrole **460** with formamidine acetate to produce **461**.

Very recently, 5'-fluoro-5'-deoxyaristeromycin **472** was synthesized in Schneller's group, based on the rationale of well-documented beneficial biological consequences of a fluoro-for-hydroxyl exchange. The important synthetic procedure was a Mitsunobu coupling of 4-fluoromethylcyclopentan-1-ol derivative **470** with N^6 -bis-Boc-protected adenine to give **471** (Scheme 80).²¹⁸ The intermediate **470** was prepared from ribose **463** in a straightforward fashion. Conversion of **463** into the aldehyde **464** was accomplished in 54% total yield over three steps including selective cyclopentylidenation, iodination and BuLi-mediated ring opening/deletion. A Grignard reaction of **464** with CH₂=CHMgBr gave the alcohol **465**, which was subjected to RCM followed by oxidation to

afford the ketone **466**. 1,4-Addition of compound **466** with CH₂—CHMgBr and subsequent reduction with LiAlH₄ yielded the alcohol **467** in 62% yield. After protection of the hydroxyl group with PMB, transformation of the vinyl group in **468** into a hydroxymethyl group was realized via scission oxidation with NalO₄ and reduction with NaBH₄. Fluorination of the primary alcohol **469** with DAST and removal of the PMB group using DDQ gave the precursor **470** of the Mitsunobu reaction. Schneller's procedure is adaptable to prepare a number of 5'-fluoro-5'-deoxycarbocyclic analogues with diversity in the heterocyclic base.

Scheme 79.

2.6. 6'-Monofluorinated nucleosides

Designed as potential mechanism-based inhibitors against AdoHcy hydrolase and as antiviral reagents, Robins' group synthesized the 6'-fluorohomovinyl adenosine derivative **476** and the 6'-bromo-6'-fluorohomovinyl adenosine derivative **479** (Scheme 81).^{219,220} The synthesis of the 6'-fluorohomovinyl nucleoside **476** commenced with the conversion of the starting material, 6'-(*E*)-vinyl sulfone homonucleoside **473**, into the vinyl 6'-stannane **474** via treatment with Bu₃SnH/AlBN. Fluorodestannylation of the compound **474** with XeF₂/AgOTf gave the protected 6'-fluoride **475**, which was further subjected to deprotection to provide the (*E*)-5', 6'-didehydro-6'-deoxy-6'-fluorohomoadenosine **476**. With the protected adenosine **477** as the starting material, synthesizing the 6'-bromo-6'-fluorohomovinyl nucleoside **479** involved Moffatt oxidation, treatment of the resultant 5'-carboxaldehyde with '(bromofluoromethylene)triphenylphosphorane' reagent and deprotecton of the compound **478**.

Aside from the 6'-fluorohomovinyl derivative **476** and the 6'-bromo-6'-fluorohomovinyl derivative **479**, Robins and Wnuk also first synthesized the 6'-deoxy-6'-fluorohomonucleoside 6'-phosphonate **483** using their developed methodology, which highlighted the stannyl radical-mediated cleavage of π -deficient heterocyclic sulfones. In their synthesis, 2',3'-O-isopropylideneuridine 5'-carboxylic acid **480** was converted into the pyridin-2-yl sulfone **481** in five steps, and this was subjected to fluorination with Selectfluor followed by debenzoylation to yield the α -fluoro sulfone phosphonate **482** in 47% yield (Scheme 82). Exposure of **482** to Bu₃SnH/AIBN

Scheme 80

caused the cleavage of the sulfonyl linkage, and further removal of the isopropylidene group afforded the target nucleoside phosphonate **483**. Their methodology provided a facile new route for the preparation of α -fluoro- α -[$^{2/3}$ H] carbonyl compounds and phosphonates.

Based on the fact that some carbocyclic adenosine analogues have been shown to be the inhibitors of AdoHcy hydrolase, 14,222,223 especially after aristeromycin and neplanocin A had been reported to exhibit strong activities against vaccinia virus and potent inhibitory activities for AdoHcy hydrolase with a K_i of 5 and 8 nM, respectively (Fig. 6), 193,224-227 several groups synthesized a series of fluorinated analogues of aristeromycin and neplanocin A. In 1988, Prisbe and coworkers synthesized and biologically evaluated 6'-fluorinated aristeromycin (\pm)-487 and (\pm)-490 (Scheme 83).²²⁸ Their synthesis started from the epoxy diol (\pm)-484. After the functionalized (\pm) -485 was prepared using their reported procedure, the fluorine atom was introduced via a nucleophilic substitution reaction to give the compound (\pm) -486. (\pm) -6' β -Fluoroaristeromycin 487 was delivered from (\pm) -**486** in several steps, which involved the reduction of the azide 486, elaboration of the 9-adeninyl substituent and final deprotection. On the other hand, after monotritylation of the epoxy diol (\pm)-**484**, reversing the configuration of the C-6 hydroxyl group was realized via a nucleophilic substitution reaction and the epimeric alcohol (\pm)-488 was provided in 36% yield. Trifluoromethanesulfonation of the compound (\pm) -488 subsequent reaction with TBAF furnished the (\pm) - α -fluoro epoxide **489** in 74% yield. The compound **489** was converted into (\pm) -6' α fluoroaristeromycin 490 through treatment with adenine in the presence of K₂CO₃ followed by deprotection. It should be pointed out that, three years later, Roberts and co-workers developed a convenient route to the optically pure epoxy diol 484 by hydrolysis of a diester compound using porcine pancreatic lipase as catalyst.²²⁹

Figure 6. Structures of aristeromycin and neplanocin A.

Schmeller and Yin reported the chiral synthesis of $6'\beta$ -fluoroaristeromycin **487** in 2005.²³⁰ Their synthesis was built upon (+)-(1*R*,4*S*)-4-hydroxy-2-cyclopenten-1-yl acetate **272**, which was converted into the cyclopentene **491** in a straightforward fashion (Scheme 84). Subjecting **491** to the sequence of deisopropylidenation, epoxidation, sodium azide ring opening and re-isopropylidenation gave the azide **485** along with its isomer. Using the same procedure as that described by Prisbe et al., ²²⁸ the target nucleoside $6'\beta$ -fluoroaristeromycin **487** was provided. As an

3) NaN₃, DMF; 63%

272

491

OH

BnO

N

485
+ isomer

492

HO

A

HO

OH

5'-noraristeromycin

Scheme 84.

extension of their work, the 5'-noraristeromycin fluoro analogue **492** and its enantiomer **493** were also synthesized from **272** in view of the fact that 5'-noraristeromycin has been a source of new antiviral candidates.

The synthesis of the 6'-fluorocarbocyclic nucleosides 500 and 505 has been addressed by Roberts et al., starting from the bicyclic ketone **494**, in 16 and 2% overall yield, respectively.²³¹ As the important step of their synthesis, the optically active ketone 494 reacted with NBA/AcOH to produce the bromoacetate 495 in 90% yield, which was treated with ^tBuOK followed by Et₃N · 3HF to give the fluoroester 496 in 83% yield (Scheme 85). Subjecting 496 to Baeyer-Villiger oxidation afforded the lactone 497 as the main isomer, which was further treated with liquid ammonia to give the ring-opening product 498. After acetylation of the compound 498, the resultant diacetate was transformed into the amine 499 using the Hofmann-Loudon strategy. Installation of a thymine base from the amine group in the compound 499 followed by Mitsunobu inversion and hydrolysis furnished the target carbocyclic nucleoside 500. On the other hand, after the compound 498 was converted into the amine 501 using Mitsunobu inversion and the

modified Hofmann reaction as the key steps, coupling with 4,6-dichloro-5-nitropyrimidine provided the dibenzoate **502**, which was converted into the compound **503** once the protecting groups were replaced. Reduction of the nitro group in **503** via hydrogenation over Raney nickel followed by cyclization of the resultant amine product using diethoxymethyl acetate by heating afforded the purine **504** in 60% yield, from which the synthesis of the 6′-fluorocarbocyclic nucleoside **505** was finalized after ammonolysis and fluoride-mediated desilylation.

Besides the 6'-fluorocarbocyclic nucleosides **500** and **505**, Roberts et al.^{232,233} also completed the synthesis of the other 6'-fluorocarbocyclic nucleosides **508** and **509** using a similar strategy to that described above. Their synthesis started from the intermediates **506** and **507**, two analogues of the fluorocarbocyclic (Scheme 86). In addition, the synthesis of the 6'-fluorocarbocyclic

R1

506 (R1 = Br, R2 = F)

507 (R1 = OBn, R2 = OH)

1)
$${}^{1}BUO_{2}H$$
, VO(AcAc)₂, then BnBr, NaH, TBAI; BnO

N3

BnO

State of the problem of the

Scheme 86.

nucleosides **513** and **514** was also accomplished by the same group using another synthetic route. This route featured the conversion of the chiral cyclopentene derivative **510** into the fluoro azides **511** and **512** in three steps, which included Sharpless asymmetric epoxidation, NaN₃-mediated ring opening and DAST-mediated fluorination or nucleophilic substitution fluorination (Scheme 86).^{234,235} Roberts and co-workers also carried out the synthesis of 2',3'-dideoxy-6'-fluorocarbocyclic nucleosides (\pm)-**517** and (\pm)-**518**, starting from the racemic trityl derivative (\pm)-**515**,²³⁶ which was subjected to epoxidation and NaN₃-mediated ring opening to afford the azido-alcohol (\pm)-**516**. After DAST-mediated fluorination or nucleophilic substitution fluorination of the alcohol (\pm)-**516**, the nucleosides (\pm)-**517** and (\pm)-**518** were delivered through installation of the different bases from the azide moiety.

In 2003, Jeong's group synthesized fluoroneplanocin A **525** and found that **525** exhibited twofold more potent SAH inhibitory activity than the parent, neplanocin A (Fig. 6).²³⁷ Their synthesis commenced with the cyclopentenone derivative **519**, which was firstly converted into its iodide **520** through iodination and subsequent Luche reduction (Scheme 87). After protection of the alcohol **520** as the silyl ether, treatment of the compound **521** with Selectfluor/*n*-BuLi followed by TBAF-mediated desilylation provided the fluoro derivative **522** in 63% yield. Mesylation of **522** gave compound **523** in 86% yield, which was condensed with the adenine anion to generate the protected nucleoside **524**. Deprotection of **524** yielded the target product **525** in 77% yield. In addition, the fluorinated cyclopentenyladenine **526**²³⁸ and 5′-substituted fluoroneplanocin A analogues **527**²³⁹ were also prepared and biologically evaluated by this group.

2.7. 2'-/3'-Monofluoro-2',3'-unsaturated nucleosides

2′,3′-Didehydro-2′,3′-unsaturated nucleosides have played a major role in the development of antiviral agents, especially anti-AIDS agents. ^{240,241} Among this class of compounds, d4T, ^{242,243} L-d4C, ^{244,245} L-d4FC ^{244,245} and abacavir ^{246,247} have been regarded as the most interesting therapeutic candidates for anti-HIV therapy, because of their potent antiviral activities. Introduction of a fluorine atom at the 2′-position of dideoxypurine nucleosides is well known to stabilize the glycosyl bond. ^{81,248} Currently, agents containing the 2,3-unsaturated sugar moiety with fluoro substitution have become rational targets in the search for safe, effective, and chemically stable antiviral agents. Thus, it was of interest to

synthesize 2- or 3-fluoro-2,3-unsaturated nucleosides, which could result in significant biological activity.

In 1990, Martin and co-workers first reported the synthesis of 2',3'-dideoxy-2',3'-didehydro-2'-fluoronucleosides **531** (B=U, T, C). Their synthesis started from the conversion of 2'-deoxy-2'-fluoro-*arabino*-furanosylpyrimidine nucleosides **78** (B=U, T) into the compounds **528** through tritylation and subsequent mesylation (Scheme 88). After a brief treatment of **528** with aqueous NaOH, the resultant anhydronucleosides **529** were further treated with aqueous NaOH to furnish the protected 2',3'-dideoxy-2',3'-didehydro-2'-fluoronucleosides **530**. Removal of the trityl group with HCl in CHCl₃ gave the target nucleosides **531** (B=U, T). In addition, the cytosine nucleoside **531** (B=C) was also obtained through the base conversion. A biological assay showed that the nucleoside **531** (B=C) exhibited medium antiviral activity with an IC₅₀ value of 10 μ M.

Starting from the fluorinated adenosine nucleoside **80**, Boojamra's group fulfilled the synthesis of the 2',3'-dideoxy-2',3'-didehydro-2'-fluoro nucleoside derivative **536**, a novel nucleoside phosphonate RT inhibitor (Scheme 89).²⁴⁹ Firstly, a sequential protection/deprotection sequence on **80** allowed access to the alcohol **532**. Oxidation of **532** and removal of the TBS group with TBAF followed by treatment with 1 N HCl gave the salt **533** in 61%

overall yield. After conversion into the glycal **534** via the reaction of **533** with dineopentylacetal, treatment with PhSeCl, AgClO₄-mediated glycosylation with HOCH₂PO₃Et₂ and subsequent conversion of the protecting group produced the 4'- β -phosphonomethoxy-3'- α -phenylselenide isomer **535**. Finally, O₃-mediated oxidation-elimination of compound **535** followed by deprotection provided the target phosphonic acid **536** as a monoammonium salt. Some

Scheme 88

the target phosphonic acid **536** as a monoammonium salt. Some modified purine analogues of compound **536** were also synthesized by Boojamra et al.²⁵⁰

Interestingly, Chu and co-workers developed a novel efficient

route to the 2'.3'-dideoxy-2'.3'-didehydro-2'-fluoro-p-nucleosides **531** (B=A, G, C, etc.) (Scheme 90). ²⁵¹ The key point of their synthetic strategy involved the preparation of the important intermediate **541**, starting from 2,3-O-isopropylidene-D-glyceraldehyde **357** in five steps. An HWE reaction between the compound 357 and (Et₂O)₂P(O)CHFCO₂Et gave the *E*-isomer **537** as the main product, which was transformed into the 2-fluorobutenolide intermediate 538 via acidic removal of the isopropylidene ketal and simultaneous cyclization. After protecting the alcohol **538** as its silyl ether, reduction of the resultant lactone **539** yielded the lactol **540** in 82% yield. Acetylation of **540** gave the key intermediate **541** in 79% yield, which was subjected to condensation with the various silylated bases (purine, pyrimidine) and subsequent TBAF-mediated desilylation and (or) base conversion to afford the target nucleosides 531 (B=A, G, C, etc.). In addition, this group have also synthesized the Lisomers 544 (B=A, C, T, U, etc.), beginning from the L-glyceraldehyde derivative **542**, using a similar synthetic route (via **543**). 252,253

Besides the Chu group's method, another route to the 2',3'-dideoxy-2',3'-didehydro-2'-fluoro-1-nucleosides **544** (B=T, A, 5-I-

Scheme 89.

uracil, 5-F-cytosine) was also developed by Chen's group.²⁵⁴ The noteworthy points of this new route included the stereospecific introduction of a phenylseleno moiety into the lactone **545** through treatment with LHMDS/*N*-(phenylseleno)phthalimide (*N*-PSP) and subsequent stereoselective fluorination of **546** with NFSI (Scheme 91). Oxidative elimination of the phenylseleno moiety in **547** afforded the enone lactone **548** in 90% yield, which, in a straightforward fashion, was converted into the L-nucleosides **544** after reduction with DIBAL-H, acylation, glycosylation with silylated bases and Et₃N(HF)₃-mediated desilylation.

Scheme 91.

Additionally commencing with 2,3-O-isopropylidene-D-glyceral-dehyde **357**, Chu's group accomplished the synthesis of 2',3'-didehydro-2',3'-dideoxy-3'-fluoro- β -D-nucleosides **555** (Scheme 92). 255 After reaction of the compound **357** with (1,3-dioxolan-2-ylmethyl)magnesium bromide **549** in refluxing THF, a Swern oxidation of the resultant alcohol **550** gave the corresponding ketone, which was fluorinated by DAST to generate the difluorinated intermediate **551**. Compound **551** was subjected to selective deprotection and subsequent benzoylation to produce the alcohol **552**. Conversion of the intermediate **552** into the epimeric acetate **553** was accomplished by treatment with HCl/MeOH followed by concentrated H₂SO₄/AcOH/Ac₂O. Coupling of the key intermediate **553** with the various

persilylated bases gave the protected nucleoside derivatives, which, after debenzoylation and (or) base transformation, were converted into the *gem*-difluorinated nucleosides **554**. Exposure of the free nucleosides **554** to ^tBuOK in THF resulted in the target nucleosides **555**. It should be noted that, after preparing the key intermediate **556** starting from L-xylose in 11 steps and 16% overall yield, this group also pursued the synthesis of 2′,3′-dideoxy-3′-fluoro- β -L-nucleosides **557** using a similar strategy. ^{256,257}

Scheme 92.

In 2004, Chu and co-workers also described an entry to the 2',3'didehydro-2',3'-dideoxy-4'-ethynyl-3'-fluoro D- and L-furanosyl nucleosides **565** and **566**, starting from the intermediate **540**. ²⁵⁸ Treatment of the lactol **540** with MeP(Ph)₃Br/NaH gave the diene **558**, which was silvlated to provide the fully protected compound 559 (Scheme 93). After selective dihydroxylation of the terminal double bound in the diene 559, the resultant anomeric diol was converted into the α,β -unsaturated ketone **560** through selective benzoylation of the primary hydroxyl and subsequent oxidation. A Grignard reaction between the ketone 560 and HC≡CMgBr afforded a separable mixture of **561** and **562** in 72% yield. The diastereoisomers 561 and 562 were subjected to desilylation with TBAF, oxidation with NaIO₄ and acetylation to provide the furanose derivatives **563** and **564**, respectively. The target nucleosides 565 and 566 were afforded after glycosylation of the furanose diastereoisomers 563 and 564 with silylated bases and debenzoylation, respectively.

Based on a bioisosteric rationale, Jeong and co-workers synthesized the 2',3'-didehydro-2',3'-dideoxy-2'-fluoro apionucleosides **571**,²⁵⁹ which combined the properties of 2',3'-didehydro-2',3'-dideoxy nucleosides and apionucleosides. In their synthesis, 1,

3-dihydroxyacetone **567** was firstly protected as the disilyl ether, which was further subjected to a Horner–Emmons reaction to afford the fluoroester **568**. Reduction of **568** with DIBAL-H gave the corresponding aldehyde, which, after desilylation with Et₃N·3HF, was transformed into the lactol **569** via a simultaneous cyclization (Scheme 94). After diacetylation of the diol **569**, the apionucleoside analogues **571** were obtained through coupling of the resultant compound **570** with silylated base followed by deprotection.

Scheme 93.

Scheme 94.

Aside from the aforementioned 2'- or 3'-fluoro-2',3'-didehydro-2',3'-dideoxy-furanosyl nucleosides, their corresponding thio-nucleosides and carbocyclic nucleosides were also synthesized by the Chu group and by Toyota's group. Chu and co-workers realized the synthesis of the 2',3'-didehydro-2',3'-dideoxy-2'-fluoro-4'-thio-p-nucleosides **578**, starting from the lactone **539**. After the lactone **539** was hydrogenated in 94% yield, the resultant compound **572** was converted into the iodoester **573** in three steps and 83% overall yield (Scheme 95).²⁶⁰ Subjecting **573** to nucleophilic attack by KSAc gave an epimeric mixture of the thioacetates

574 in 87% yield. Reduction of the compound **574** and a subsequent Moffat-type oxidation afforded the thiolactone **575** along with its epimer. Treatment of the compound **575** with LHMDS/TMSCI/PhSeBr resulted in the stereoselective introduction of a phenyl-selenyl group into the C-2 position. DIBAL-H reduction of the resultant 2-fluoro-2-phenylselenothiolactone **576** followed by acetylation provided the key intermediate, the β -D-ribo-furanoside derivative **577**, from which the target thionucleosides **578** were afforded via glycosylation with various pyrimidine or purine bases followed by *m*CPBA-mediated elimination and deprotection. By means of a similar strategy, the nucleosides **579** with an L-configuration were also prepared from the lactone **543**.

Access to 2′,3′-didehydro-2′,3′-dideoxy-3′-fluoro-4′-thio-L-nucleosides **587** was developed, starting from the ketone **581**, which was prepared from the 2-deoxy-D-ribose **580** in three steps and 70% overall yield (Scheme 96).²⁶³ Exposure of the ketone **581** to DAST gave the difluorinated intermediate **582** in 55% yield, which was subjected to a ring-opening reaction with BnSH/BF₃·Et₂O to afford the thioacetal **583**. After **538** was converted into the triflate **584**, cyclization to the thiosugar **585** was accomplished through treatment with BaCO₃/TBAI. Reaction of the compound **585** with Hg(OAc)₂/Ac₂O in acetic acid delivered the transglycosylated compound **586** in 72% yield, glycosylation of which followed by deprotection and ^tBuOK-mediated elimination provided the target L-nucleosides **587**. In addition, the D-isomer nucleosides **590** were also prepared utilizing similar reaction conditions, starting from 2-deoxy-L-ribose **588** via the *gem*-difluorinated intermediate **589**.²⁶³

Scheme 95.

In 1998, Toyota's group completed the synthesis of the 2',3'-didehydro-2',3'-dideoxy-2'-fluoro-p-carbocyclic nucleoside **597** (B=G). Their synthesis featured α -fluorination of the 6-phenylsulfinyl-2-azabicyclo[2.2.1]heptan-3-one **591** with 5% F₂/N₂, and the fluorinated product **592** was formed in 36% yield (Scheme 97).²⁶⁴ Reductive amide-bond cleavage of the compound **592** with NaBH₄ gave the amide **593** in 59% yield, which was further treated with Mg/HgCl₂ (cat.) in EtOH to afford the fluoroalkene **594** in 65% yield. Usual installation of the purine ring from **594** provided the desired carbocyclic nucleoside **597** in several steps, which included treatment with 10% aqueous HCl followed by coupling with 2-amino-

4,6-dichloropyridimine, diazotization of compound **595** using 4-ClC₆H₄N $^{+}_{2}$ Cl $^{-}$ followed by reduction with Zn/HOAc, ring closure of the compound **596** with (EtO)₃CH under acidic conditions and subsequent alkaline hydrolysis.

Scheme 97.

Interestingly, Chu and co-workers recently developed another route to the 2',3'-didehydro-2',3'-dideoxy-2'-fluoro-D-carbocyclic nucleoside **597**. ²⁶⁵ In their synthetic route, the key intermediate **598** was obtained, starting from D-ribose 463 in 17 steps (Scheme 98). After fluorination of the ketone 598 with DAST, the resultant gemdifluorinated compound 599 was furnished in 86% yield. Subsequent treatment of **599** with ^tBuOK in THF gave the cyclic allylic alcohol derivative **600**, which was converted into the cyclic α -fluoro allylic alcohol 601 in three steps, involving removal of the trityl group, silvlating with TBDPS and debenzylation using Na/liq. NH₃. Installation of the bases was carried out through a Mitsunobu reaction between the compound 601 and various bases, and the target nucleosides 597 were delivered after deprotection and base transformations. The synthesis of the L-isomeric nucleosides 603 was also addressed from D-ribose via the intermediate **602** using similar reaction conditions.

Besides the 2',3'-didehydro-2',3'-dideoxy-2'-fluoro-carbocyclic nucleosides 597 and 603, Chu's group also fulfilled the synthesis of D- and L-2',3'-didehydro-2',3'-dideoxy-3'-fluoro-carbocyclic nucleosides **609** and **613** (Scheme 99). Their synthesis commenced with conversion of the D-ribose 463 into the keto compound 604 in 17 steps, which was further fluorinated with DAST to afford the difluoro compound 605 in 68% yield. Removal of all the protecting groups in 605 followed by selective protection generated the key intermediate 606, which was further converted into the amine 607 in three steps. The pyrimidine nucleosides 609 (B=T, C) were obtained via installation of pyrimidine bases from the amine group in compound 607 and subsequent microwave-assisted elimination reactions of 608. Condensation between the alcohol 606 and purine base derivatives gave access to the difluoronucleosides 610, from which the target purine nucleosides 609 (B=A, G, etc.) were furnished through elimination reactions. Using similar procedures, the D-series nucleosides 613 were also prepared from the intermediates 611 and 612.

3. Difluorinated nucleosides

The *gem*-difluoromethylene (CF₂) group has been suggested by Blackburn as an isopolar and isosteric substituent for oxygen.²⁶⁷ Analogues of di- and triphosphates in which the CF₂ groups have

Scheme 99.

replaced the pyrophosphate oxygen have been used as substrates in enzymatic reactions. 268–271 Thus, the CF₂ group was extensively used to modify not only nucleotides, but also nucleoside analogues. For example, important work on 2,2-difluoro-2-deoxyriboses and the corresponding nucleosides has resulted in the discovery of gemcitabine (2',2'-difluorodeoxycytidine; Gemzar), an inhibitor of RDPR that was launched in 1996. Gemcitabine has been shown to be highly active against cancer and has been approved for treating several types of tumour.^{33–42} Gemcitabine, after metabolic phosphorylation, not only inhibits RDPR, but also interacts with other enzymes involved in DNA biosynthesis, which have resulted in its superior efficiency. The high antiviral and antineoplastic activities of gemcitabine reveal the special influence of the CF2 group on the biological activities of nucleosides. Thus, a number of nucleosides containing a CF₂ group on the sugar moiety have been synthesized and biologically evaluated.

3.1. gem-Difluorinated furanyl nucleosides

Originally, gemcitabine was prepared from the 2,2-difluoro-2deoxyribose 614, itself available from the addition of the Reformatsky reagent of BrCF₂CO₂Et on the 2,3-O-isopropylidene glyceraldehyde **357** (Scheme 100).³³ Removal of the isopropylidine group resulted in simultaneous cyclization, and the resultant lactone 616 was further silvlated to afford the product 617. After conversion of the compound 617 into the mesylate 619, condensation with persilvlated cytosine provided gemcitabine **620** and its α anomer **621**. In view of the fact that this synthetic route needed separation of the isomers 614/615 and 620/621 by HPLC, Chou et al. improved the method by utilizing the same synthetic route, but selecting Bz over TBDMS as the protecting group for the hydroxyl groups in the compound 616.272 Once this modification had been made, three distinct improvements were available. First and foremost, crystallization of the desired ribonolactone **623** from a diastereomeric mixture consisting of 623 and its isomer was easily realized. Besides, the ratio of the desirable $\beta\text{-isomer}$ 620 against the $\alpha\text{-isomer}$ 621 was increased to 1:1 from 1:4, which was afforded when TBDMS was used as the protecting group. Finally, crystallization of the gemcitabine 620 from a 1:1 anomeric mixture was also accomplished. In addition, starting from the lactol 618 and the lactone **623**, a series of other *gem*-difluorinated nucleoside analogues were also synthesized and biologically evaluated.^{273–275} It should be noted that the Castillón group, in 1998, developed an efficient strategy to synthesise the intermediate, 2-deoxy-3,5-di-O-benzoyl-

2,2-difluoro-p-ribose **618** (R³=R⁴=H), from p-glucose or p-mannose and further offered another formal synthesis of gemcitabine.²⁷⁶

Scheme 100.

In view of the high bioactivities of gemcitabine, Chu's group synthesized 2'-deoxy-2',2'-difluoro-L-*erythro*-pentofuranosyl nucleosides, the L-counterpart analogues of gemcitabine.²⁷⁷ Commencing with (*S*)-2,3-*O*-isopropylidene glyceraldehyde **542**, their synthetic strategy was almost identical to that of gemcitabine (Scheme 101). After preparation of the key intermediates **627** and **628** from the alcohol **625**, coupling with various persilylated pyrimidines, 6-chloropurine or silylated 2-amino-6-chloropurine followed by standard procedures provided the 2'-deoxy-2',2'-difluoro-L-*erythro*-pentofuranosyl nucleosides **629** along with the

 α anomers. Additionally, starting from a mixture of diastereoisomers **625** and **626**, this group also described the entry to a series of 2',3'-dideoxy-2',2'-difluoro-L-*glycero*-pentofuranosyl nucleosides **632** with dehydroxylation and subsequent cyclization of compound **630** as the important steps (Scheme 101).²⁷⁸ Besides, Chu and co-workers also made access to a series of L-2',3'-dideoxy-3',3'-difluoronucleosides and D-2',3'-dideoxy-3',3'-difluoronucleosides **603** available during their synthesis of D- and L-2',3'-didehydro-2',3'-dideoxy-3'-fluoronucleosides. ²⁵⁵⁻²⁵⁷

Scheme 101.

The synthesis of 2'-deoxy-2',2'-difluoro- β -nucleocytidine **639** was developed by Chen in 2003.²⁷⁹ The process started from the 1,6-anhydro- β -L-glucopyranose **633**, which was first converted into the ketone **634** through three-step simple transformations of functional groups (Scheme 102). After difluorination of the compound **634** with DAST, the resultant *gem*-difluoromethylated derivative **635** was subjected to acidic hydrolysis and oxidation with NaIO₄ to yield the lactol **636**. Acetylation of **636** provided the

acetate **637**. Condensation of the compound **637** with (Z)- $H_2NC(O)NHCH$ —CHCN and subsequent removal of the protecting group from **638** with NaOEt provided the target nucleoside **639**. A simple process and a high output rate were the advantages of the synthetic route.

Scheme 102

In 2003, Qing and co-workers completed the synthesis of D- and L-3'-deoxy-3',3'-difluoronucleosides **646** and **648**. ^{280,281} Their synthesis featured the indium-mediated reaction of 1-(R)-glyceraldehyde acetonide 357 and 3-bromo-3,3-difluoropropene 640, and the difluorohomoallyl alcohol 641 was afforded in 90% yield and 77% de (Scheme 103). Protection of the hydroxyl group in 641 followed by Os-catalyzed dihydroxylation gave the separable diols **642** and **643**, which were further subjected to a series of simple transformation of protecting groups to furnish the furanoses 645 and 647, respectively. Coupling of the acetates 645 and 647 with silyated bases and subsequent removal of the protecting group gave the target nucleosides 646 and 648, respectively. In addition, the Qing group also accomplished the synthesis of D- β -3'-deoxy-3',3'difluoronucleosides 651, starting from the intermediate 645, which was subjected to debenzylation with NaBrO₃/Na₂S₂O₄ to give **649**. Treatment of 649 with Deoxo-Fluor accidentally yielded the compound **650**. ²⁸¹ Condensation of the α -fluoro derivative **650** with the various bases followed by deprotection gave the desired nucleosides **651** as the β anomers.

Scheme 103.

In view of the high bioactivities against cancer cells of gemcitabine, Castillón and Fernández synthesized 2',3'-dideoxy-3',3'-difluoro and 2',3'-dideoxy-2',2'-difluoropyranosyl nucleosides, analogues of gemcitabine (Scheme 104).²⁸² In their synthesis, pmannose and p-glucose were converted into the protected ketones **652** and **656**, respectively. After *gem*-difluorination of the ketones **652** and **656** with DAST, the resultant difluorinated derivatives **653** and **657** were subjected to glycosylation followed by deblocking to give the desired nucleosides **654**, **655** and **658**, respectively.

Recently, a synthetic route to 4'-(2,2-difluorospirocyclopropane) analogues of adenosine, cytidine and uridine was described by Robins and Nowak (Scheme 105). ²⁸³ Their synthesis featured the addition of difluorocarbene (generated in situ from PhHgCF₃/NaI) to the 4',5'-unsaturated nucleoside derivatives **659**, and the diastereomeric mixtures of the 2,2-difluorospirocyclopropane adducts **660** and **661** were afforded in 60–91% yield. Removal of all the protecting groups in the main isomer **661** and (or) further base transformation gave the free 4'-(2,2-difluorospirocyclopropane) nucleoside analogues **662**. In addition, the 2'-deoxy nucleoside analogues **665** and 4'-(1,1-difluoroethyl)-3',4'-unsaturated nucleoside derivatives **666** were also prepared through the stannyl radical-mediated deoxygenation of 3'-O-TBS-2'-thionocarbamate derivatives **663** and 2'-O-TBS-3'-thionocarbamate derivatives **664**, respectively, which were prepared from the nucleosides **662** (B=U, A) in two steps.

Scheme 104.

Besides the 2,2-difluorospirocyclopropane nucleosides **665**, Robins and co-workers recently accomplished the synthesis of the difluoromethylene-bridged nucleoside analogues **669** and **672**, also utilizing difluorocarbenation of the suitably premodified 3',4'-unsaturated analogues **667** and **670** as the key steps (difluorocarbene was generated from (CF₃)₂Hg/NaI/THF) (Scheme 106).^{284,285} The stereoselectivities of the difluorocarbenation reactions depended on the steric hindrance of the C=C bond environment. The crystal structures of some difluoromethylene-bridged nucleosides were also investigated by this group.

3.2. gem-Difluorinated thio-/aza-/carbocyclic nucleosides

Based on the fact that 3'-thiocytidine (3TC) and gemcitabine have been well documented as highly active antitumour agents, Yoshimura et al. synthesized 4'-thiogemcitabine **678** and its α anomer in 1996. ^{286,287} After preparing 1-O-methyl-3-O-benzylxylose **673** from D-glucose, Yoshimura and co-workers first achieved access to the bicyclic compound **674** in good yield via treatment with MsCl/pyridine followed by Na₂S/DMF (Scheme 107). Acidic hydrolysis and

Scheme 105.

Scheme 106.

Scheme 107

subsequent hydride reduction of compound **674** produced the 1,4-anhydro-4-thioarabinitol **675** in 90% yield. Protection of the primary alcohol in **675** with TBDPS followed by oxidation of the secondary hydroxyl in **676** gave the corresponding 2-keto derivative, which was further fluorinated with DAST to afford the 2-deoxy-2,2-difluoro derivative **677**. After transformation of the 3'-protecting group, a Pummerer-type glycosylation was used to synthesize the desired 4'-thiogemcitabine **678** and its α anomer.

Considering the fact that D-β-4'-thiogemcitabine **678** exhibited weak antineoplastic activity and some L-series nucleosides have been shown to be highly active against solid tumours, Jeong's group, in 1998, developed a short and efficient route to the synthesis of the L-2'-deoxy-2',2'-difluoro-4'-thionucleoside 683, the enantiomer of the D-nucleoside **678**. Their synthesis started from the commercially available, 1,2-isopropylidene-p-xylose **679**, which was converted into the thiosugar 680 in 68% overall yield over five steps (Scheme 108). Reaction of the compound **680** with Hg(OAc)₂/ AcOH followed by treatment of the resultant acetate with Et₃SiH/ TMSOTf and subsequent removal of a benzyl group with NaOMe/ MeOH gave the key intermediate 681 in 73% yield. Oxidation of the compound 681 and fluorination of the generated ketone with DAST provided the gem-difluoromethylated derivative 682. The compound 682 was further subjected to Pummerer glycosylation and removal of the protecting groups to give the L-2'-deoxy-2',2'difluoro-4'-thionucleoside **683** and its α anomer.

Scheme 108.

Recently, the gem-difluorinated alcohol 642 and 3-deoxy-3,3difluoro-D-arabino-furanose 644 were also used to synthesize the gem-difluoromethylated thionucleosides 687 and 693 in Qing's group (Scheme 109).^{280,289} Access to the nucleoside **687** commenced with the ring opening of the compound 644 with NaBH₄/ MeOH, and the diol 684 was afforded in quantitative yield. Mesvlation of **684** followed by treatment with Na₂S/DMF provided the 4'-thiofuranose 685 in 69% yield. After replacing the Bn group in **685** with a Bz group, the resultant benzoate **686** was subjected to Pummerer glycosylation and further deprotection to give the nucleoside 687 and its C-1' isomer, which featured both hydroxymethyl and base located in the C-1' position. On the other hand, the synthesis of the nucleosides **693** highlighted the installation of the AcS group into the compound 688, the benzoylated derivative of the gem-difluorinated alcohol **642**. The thioacetate **689** was furnished in 87% yield and in two steps. Construction of the 3-deoxy-3,3-difluorothiofuranose skeleton was achieved through treatment of the compound 689 with TFA followed by NaIO₄-mediated oxidation and acidic methanol hydrolysis. Acetylation of the resultant thiofuranose 690 and subsequent substitution of a Bz group for the Bn group in 691 provided the key intermediate 692, which was glycosylated with various silylated bases and further deblocked to give the desired nucleosides 693.

Starting from the intermediate *anti*-**641** (Scheme 103), Qing's group also completed the synthesis of 2',3'-dideoxy-6',6'-difluoro-3'-thionucleoside **702** (Scheme 110), an analogue of 3TC that has

Scheme 109.

Scheme 110.

Scheme 111.

high biological activities against HIV and HBV.²⁹⁰ Their synthesis began with the installation of an amino group into the C-3 position of the compound anti-641, and the amine 694 was furnished in 62% overall yield. After protection of 694 with Boc, the resultant amide **695** was dihydroxylated to afford the separable diols **696** and **697** in 90% yield and in a 1:1 ratio. Selective benzoylation of the isomer 696 followed by acidic hydrolysis and NaIO₄-mediated oxidation gave the difluoromethylated furanose 698, which was further reduced with NaBH₄ to generate the diol 699. Mesylation of 699 followed by treatment with Na₂S/DMF provided the 4'-thiofuranose **700**, the Boc group of which was removed with TFA to yield the key intermediate **701** in 85% yield. Installation of a pyrimidine base from the amino group of 701 gave the target nucleoside 702 by means of standard methodology. In addition, using a similar strategy, this group recently also accomplished the synthesis of the other 2',3'-dideoxy-6',6'-difluoro-3'-thionucleosides 704 and 705, starting from the gem-difluorohomoallyl alcohol 703.²⁹¹

Additionally, in Qing's group, the synthesis of the racemic 2',3'-dideoxy-6',6'-difluorocarbocyclic nucleosides (\pm) -**717** and (\pm) -**718** highlighted the construction of the carbocyclic ring via ring-closing metathesis (RCM) and the introduction of a CF₂ group by means of a silicon-induced Reformatskii–Claisen reaction of the chlorodifluoroacetic ester **707**, itself available from the 2-butene-1,4-diol

706 in two steps (Scheme 111).²⁹² The silicon-induced Reformatskii-Claisen reaction of 707 and the following esterification of the resultant acid gave the α , α -difluoroester (\pm)-708 in 84% yield, which was further transformed into the Weinreb amide (\pm)-709 in 85% yield. After treatment of the amide (\pm)-709 with CH₂=CHCH₂MgBr and subsequent double-bond isomerization with Et₃N, the resultant diene (\pm)-710 was subjected to RCM reaction to afford the ketone (\pm)-711 in 98% yield. Luche reduction of the compound (\pm) -711 provided the separable alcohols (\pm) -712 and (\pm) -713 in a 2.9:1 cis/trans ratio. After hydrogenation of (\pm) -712 with Pd black, treatment of the resultant product (\pm) -714 with Tf₂O/pyridine followed by a substitution reaction with NaN₃ and further reduction of (\pm) -715 gave the cyclic amine (\pm) -716. Installation of uracil base from the amine group of (\pm) -716 and removal of the Bn group gave the desired gem-difluoromethylated carbocyclic nucleoside (\pm)-717. Using the same reaction conditions, the isomeric nucleoside (\pm)-718 was also prepared from (\pm)-713.

With a stereoselective Reformastskii-Claisen rearrangement, ringclosing methathesis (RCM) and palladium-catalyzed allylic alkylation as the key steps, Qing and co-workers successfully accomplished the synthesis of 3',3'-difluoro-2'-hydroxymethyl-4',5'-unsaturated carbocyclic nucleosides from the ester **720** (Scheme 112).²⁹³ Compound **720** was prepared from 1-(*R*)-glyceraldehyde acetonide **357** in five

Scheme 112.

steps, of which the main procedures were Wadsworth-Emmons condensation and esterification of alcohol 719 with CICF2CO2H. Silicon-induced Reformastskii-Claisen reaction of 720 and subsequent esterification gave the *gem*-difluorinated ester **721** (*syn/anti*=3:1) in 72% yield. Once the ester **721** was converted into the separable Weinreb amides 722 and 723, preparation of the RCM precursor 724 was completed via treatment with allylmagnesium chloride followed by Luche reduction. Subjecting the alcohol **724** to RCM reaction gave the separable cyclic alcohol 725 and 726 in good yield. Exposure of the intermediate 726 to MeOCOCI/pyridine produced the corresponding allylic carbonate, which reacted with 3-benzoylthymine under the catalysis of Pd(PPh₃)₄ to yield the γ-substituted compound 727. Access to the target nucleoside 728 from 727 was finalized via convenient removal of the benzoyl group and benzyl group, oxidation with NaIO₄ and subsequent reduction with NaBH₄. Starting from the isomer 722 and using identical procedures, the nucleoside analogues **729** were also prepared in this group.

The synthesis of the racemic gem-difluoromethylated carbocyclic nucleoside (\pm) -**732** was described by Borthwick's group (Scheme 113). Their synthesis started from the intermediate (\pm) -**141** and the key steps involved the Swern oxidation of alcohol (\pm) -**141** and the subsequent gem-difluoromethylation with DAST. After desilylation with TBAF and removal of the DNP protecting group with Amberlite IR 400 (OH $^-$), thymine base was installed via treatment of the compound (\pm) -**731** with EtOCH=C(Me)CONCO/DBU followed by hydrochloric acid. In addition, starting from the intermediate **273**, Schneller and co-workers recently developed an entry to the 3',3'-difluoro carbocyclic nucleoside analogue **734**, just by using a similar method to introduce the gem-difluoromethyl group, i.e., oxidation of the secondary hydroxyl group in **273** followed by fluorination with DAST to give key intermediate **733**. 167

In view of the fact that 5′-noraristeromycin displayed a significant biological activity, due to its apparent inhibition of AdoHcy hydrolase, Schneller and co-workers pursued the synthesis of the 4′,4′-difluoro analogues **741** and **742** of 5′-noraristeromycin (Scheme 114).²⁹⁴ Their synthesis commenced with treatment of the acetate **272** with CICH₂CO₂H under Mitsunobu conditions, and the chloroacetate ester **735** was provided in 90% yield. After selective cleavage of the chloroacetate ester moiety in **735** with thiourea/NaHCO₃, the resultant hydroxyester **736** was subjected to a second Mitsunobu reaction with 6-chloropurine to give the acetate **737** in 76% yield. Dihydroxylation of the compound **737** and the

Scheme 113.

subsequent isopropylidination afforded the intermediate **738**, which, after deacetylation with KCN/MeCN/H₂O to form **739**, was further oxidized with PCC to furnish the ketone **740**. DAST-mediated *gem*-difluoromethylation of **740** followed by ammonolysis and deisopropylidination provided the desired 4',4'-difluoro nucleoside analogue **741**. In addition, the enantiomer **742** was also synthesized from the acetate **272**, just by using the same conditions as described for preparing **741** from the hydroxyester **736**.

Scheme 114.

In 2003, Tyler et al. first reported the synthesis and bioactivity of the *gem*-difluoromethylated azanucleosides, 2'-deoxy-2',2'-difluoro-immucillin-H **748** and its α anomer.²⁹⁵ With p-serine **743** as the chiral pool and BrCF₂CO₂Et as the *gem*-difluoromethyl source, the lactam **745** was afforded in a straightforward fashion via **744** (Scheme 115). Lithiation of the 9-bromo-9-deazahypoxanthine derivative **746** by bromine–lithium exchange and subsequent addition of the lactam **745** to the reaction mixture provided the

Scheme 115.

alcohol **747**, the reduction of which with NaBH $_3$ CN followed by hydrogenolysis and acidic hydrolysis delivered the nucleoside **748** and its α anomer.

Very recently, several 2'.3'-dideoxy-6'.6'-difluoro-3'-azanucleosides were synthesized in Oing's group. The synthesis featured an efficient construction of the fluorine-containing pyrrolidine ring (Scheme 116).²⁹⁶ Starting from the intermediate *anti*-**641**, the azide derivative 749 was provided via trifluoromethylsulfonation followed by treatment with NaN₃. Subjecting **749** to dihydroxylation and subsequent monomesylation gave the diol 750 and its isomer 751. The pyrrolidine ring intermediate 752 was delivered by the reduction of **750** using PPh₃ followed by in situ protection with CbzCl. Conversion of the isopropylidene ketal moiety into a hydroxymethyl group was realized in three steps, including acid hydrolysis, oxidative scission of the resultant diol and reduction. Transformation of the hydroxyl group in 753 into an amine group was fulfilled in traditional steps, including trifluoromethylsulfonation, azidation and PPh₃-mediated reduction. Finally, the desired gem-difluorinated azanucleosides 755 were accessed from the amine 754 by installing the pyrimidine bases based on the procedure of Shaw and Warrener. 111 Starting from the gem-difluorohomoallyl alcohol 703 and using a similar synthetic route, 2',3'-dideoxy-6',6'-difluoro-3'-azanucleosides **756** were also prepared.

3.3. Difluoromethylated or difluoromethylenated nucleosides

After Walker's group, in 1990, accomplished the synthesis of 3'-difluoromethylated nucleosides by means of reactions of the protected 3'-C-formyl nucleosides with DAST,⁷⁰ Serafinowski and co-workers described the synthesis of the 3'-difluoromethylenated nucleoside **763** and the 3'-difluoromethylated nucleoside **765**, starting from the protected uridines **757** and **758**.^{297–299} Their synthesis commenced with the oxidation of the compounds **757** and

758 to the ketones **759** and **760**, which were treated with $[(Me_2N)_3PCF_2Br]Br/Zn$ to give the 2'-difluoromethylenated derivatives **761** and **762**, respectively (Scheme 117). Removal of the silyl groups in the compounds **761** and **762** provided the 2'-difluoromethylenated nucleoside **763** and the protected nucleoside **764**, respectively. Hydrogenation of the compound **764** followed by detritylation delivered the desired 2'-difluoromethylated nucleoside **765** and its C3' *erythro* isomer **766**. In addition, this group also fulfilled the synthesis of the 2'-difluoromethylenated nucleoside **769** and the 2'-difluoromethylated nucleoside **770** from the suitably protected uridines **767** and **768** using similar reaction conditions.

Interestingly, Quirion's group developed a novel synthetic route to 2'-deoxy-2'-difluoromethyluridine **770** and its α anomer **776** in 2001. Our i

Scheme 118

in 85% yield. The desired nucleosides **776** and **770** were obtained from the intermediate **775** using two different procedures, one of which was glycosylation of **775** with silylated uracil, and the other involved coupling of the α -chlorodeoxyarabinose **777** with silylated uracil.

Using an ultrasound-assisted reaction between the 3'-oxo derivative **778** of thymidine and $[(Me_2N)_3PCF_2Br]Br/Zn$ as the key step, Serafinowski and co-worker also realized the synthesis of 3'-difluoromethylene-3'-deoxythymidine **780** and other related derivatives (Scheme 119).³⁰¹ In their synthesis, exposure of the compound **778** to $[(Me_2N)_3PCF_2Br]Br(8\ equiv)/Zn$ in a sonic bath at 40 °C gave the desired 3'-difluoromethylene derivative **779** in 22% yield, which was further treated with 2% TFA in CH_2Cl_2 to afford the 3'-difluoromethylene-3'-deoxythymidine **780** and its tautomerised compound **781**. In addition, this group also completed the synthesis of 1-(3-difluoromethyl- β -D-threo-pentofuranosyl)thymine **782** in 18% overall yield through the addition of difluoromethyl phenyl sulfone to the compound **778** followed by reductive desulfonylation with Sml2 and removal of the DMTr protecting group with TFA.

The synthesis of the 2′-C-difluoromethyl adenosine **786** was accomplished through alkylation of the ketone **783** with phenyl difluoromethyl sulfone/LDA (Scheme 120). ³⁰² Ammonolysis of the product **784** and subsequent desilylation with NH₄F/MeOH gave the adenosine analogue **785**, which was further subjected to Na/Hg/Na₂HPO₄-mediated desulfonylation to provide the desired nucleoside **786**. It should be pointed out that, starting from the ketone **787**, the inosine analogue **788** was also synthesized by the same group using a similar synthetic route.

Scheme 120.

Recently, Piccirilli's group described a synthetic entry to 2'-C-βdifluoromethylribonucleosides 793.303 Their method commenced with the construction of the glycosylating agent 792 in several steps from 1,3,5-tri-O-benzoyl- α -D-ribo-furanose **789**, and the key steps included the nucleophilic addition of PhSO₂CF₂H to the ketone 790 followed by mild and efficient reductive desulfonation (Scheme 121). Glycosylation of the compound 792 with bis (trimethylsilyl)uracil and subsequent debenzoylation gave the difluoromethyluridine 793 (B=U). Conversion of the compound **791** into the corresponding *ribo*-furanosyl bromide **794** allowed the access to the C, A and G analogues, which were obtained through coupling of the bromide 794 with persilvlated nucleobases in the presence of HgO/HgBr₂. In addition, using a similar method to introduce a difluoromethyl group into the C-2' position of the intermediate **795**, this group also developed a related approach to synthesize 2'-C- α -difluoromethyl-arabino- α -pyrimidine **797**, starting from D-ribose 463 and proceeding via 796.

Designed as a potential antitumour agent, 2'-deoxy-2'-C-difluoromethylene-4'-thiocytidine **806** was synthesized by Jeong and co-workers, starting from L-xylose **81** (Scheme 122).³⁰⁴ After the ketone **798** was prepared from L-xylose in several steps, treatment of the intermediate **798** with CF₂Br₂/HMPT/Zn under refluxing THF afforded the difluoromethylenated derivative **799** in 47% yield. Removal of the benzyl groups in **799** with BBr₃ furnished the

Scheme 121.

diol **800** in high yield, which was disilylated or dibenzoylated to produce the the disilylated compound **801** or the dibenzoate **802**. After oxidation of **799**, **801** and **802** with *m*-CPBA, the resultant sulfoxides were condensed with silylated cytosine to give the protected nucleosides **803**, **804** and **805**, respectively. Interestingly, Jeong et al. found that removal of the protecting groups in the compounds **803–805** under acidic or basic conditions always delivered the elimination product **807** as the major product. Using neutral reaction conditions, however, instead of acidic or basic conditions exclusively afforded the desired nucleoside **806**.

L-xylose BnO S
$$CF_2Br_2$$
, HMPT, THF , reflux. T

In 1991, McCarthy and co-workers completed the synthesis of 5′-deoxy-5′-difluoromethyladenosine **809**, through the DAST-mediated fluorination of N^6 , N^6 -dibenzoyl-2′,3′-O-isopropylideneadenosine 5′-aldehyde **808**, followed by removal of the isopropylidene ketal and Bz protecting groups (Scheme 123).³⁰⁵ In addition, synthesis of the 3′-azido-3′,5′-dideoxy-5′,5′-difluorothymidine **811** was also accomplished from the intermediate **810**, using a similar strategy, in Coe's group. ³⁰⁶

Scheme 122.

Scheme 123

Bravo et al. described the synthesis of 4'-difluoromethyl-3'-deoxythymidine **816** and its α anomer, starting from the α -difluoromethylated cyclopropane intermediate **812** (Scheme 124). As the important step of their synthesis, exposure of the compound **812** to allylmagnesium chloride in THF yielded the alcohol **813**, which was oxidized with NalO₄/RuCl₃ to afford the lactone **814**. Reduction of **814** with DIBAL-H and subsequent acetylation of the resultant lactol provided the intermediate **815**. Glycosylation of **815** with silylated thymine followed by removal of the benzyl group via hydrogenation gave the desired nucleoside **816** and its α anomer.

Scheme 124.

Qing and Qiu carried out the synthesis of the 2',3'-dideoxy-3'difluoromethyl azanucleosides 819¹²⁶ and 3'-deoxy-3'-difluoromethyl azanucleosides **830** and **831**,³⁰⁸ starting from the same natural amino acid 183 (Scheme 125). After preparing the amide **184** from **183** in 19% yield over six steps, removal of the Boc group with TFA followed by reduction of the ester with NaBH₄ and silvlation of the generated hydroxyl group gave the amide 817 in 80% overall yield, which was further converted into the acetate 818 in three steps. Coupling of 818 with silylated bases and desilylation with TBAF gave the desired azanucleosides 819 and the corresponding α anomers. The synthesis of the azanucleosides **830** and 831 commenced with the conversion of the amino acid 183 into the ketone 820 in 21% yield over 10 steps. Difluoromethylenation of compound 820 gave the terminal gem-difluoromethylenated alkene 821 in 83% yield, which was further subjected to hydrogenation to furnish two separable diastereoisomers 822 and 823. After replacing all the hydroxy protecting groups with TBS, the resultant products 824 and 825 were oxidized with RuO2×H2O/ NaIO₄ to yield the amides **826** and **827**, respectively. Reduction of 826 and 827 with LiBEt₃H followed by acetylation with Ac₂O/Et₃N provided the precursor compounds 828 and 829, respectively, from which the desired nucleosides 830 and 831 were obtained through glycosylation with silyated bases and subsequent desilylation.

3.4. Phosphonodifluoromethylenated nucleosides

Fluorinated phosphonates play important roles as antiviral agents, biomedical agents, potential enzyme inhibitors and useful probes for the elucidation of biochemical processes. Based on both electronic and steric considerations, it has been suggested that α, α -difluoromethylphosphonates should mimic phosphate esters better than the corresponding phosphonates. The first and efficient synthesis of phosphonodifluoromethylene analogues **837** of nucleoside 3'-phosphates was reported by Piettre and co-workers. The key steps of their synthetic strategy involved the stereoselective addition of the lithium salt of difluoromethylphosphonothioate to the readily available ketone **832** and the conversion of the P=S bond in the phosphonothioates **835** into the P=O bond through oxidation with *m*-CPBA (Scheme 126). After removal of all the

Scheme 125.

Scheme 126.

protecting groups, the desired nucleoside 3'-phosphate analogues $\bf 837$ were provided in the form of their disodium salts. It is of interest to note that the synthetic strategy was improved by using the organomagnesium reagent $\rm BrMgCF_2P(S)(OEt)_2$ instead of $\rm LiCF_2-P(S)(OEt)_2$ and using 4-chlorobenzoyl instead of TBDMS as the protecting group. 311

Yokomatsu's group carried out an in-depth investigation into the TiCl₄-mediated N-glycosylation of 2',3'-dideoxyfuranose derivatives bearing difluoromethylene-phosphonate and -phosphonothioate functional groups at the 3α -position and synthesized a series of (diethoxyphosphorothioyl)difluoromethyl and (diethoxyphosphonyl)difluoromethyl-containing nucleotide analogues. ^{312,313} After the key intermediates, the 1-ethoxy derivative **841** and the phosphonothioate analogues **843**, were prepared, starting from the (R)-glyceraldehyde derivative **357** (Scheme 127), they found that N-glycosylation of **841** with

Scheme 127.

silylated thymine at 0 °C in CH_2Cl_2 in the presence of $TiCl_4$ gave the α - N^3 -nucleotide analogues **842** in high diastereomeric excess (90% de) and in 42% yield. N-glycosylation of **843** with silylated

bases, however, provided the N^1 -nucleotide analogues in 52–93% yield with the β anomers as the main products. In addition, this group also found that the reactivities with respect to TiCl₄-mediated N-glycosylation of the compound **843** were significantly affected by the reaction temperature, i.e., a high reaction temperature benefitted the formation of the N^1 -adduct and a low reaction temperature availed the formation of the N^3 -adduct. The nucleotide analogue **844** (B=T, R¹=TBDPS) was converted into the difluoromethylenephosphonate analogue **845** in 64% yield by oxidation with m-CPBA. Different Lewis acid-mediated N-glycosylation of 2,3-dideoxy-ribo-funanoside **843** (R¹=TBDPS, R²=Et) with silylated N^6 -benzoyladenine nucleobases was also studied in detail by this group.³¹³

The synthesis of nucleoside 5'-deoxy-5'-difluoromethylphosphonates **849** was reported by Usman and co-workers. 314,315 Their synthesis commenced with the conversion of the 5-aldehyde **846** into the p-ribose α,α -difluoromethylphosphonate **847** through treatment with LiCF₂P(O)(OEt)₂ followed by radical deoxygenation (Scheme 128). After transformation of the protecting groups in **847**, Vorbrüggen glycosylation of the resultant acetate **848** with various silylated bases followed by *de*-esterification with Me₃SiBr/MeCN and *de*benzoylation with NH₃/MeOH gave the free 5',6'-dideoxy-6'-(dihydroxyphosphinyl)-6',6'-difluoro nucleoside analogues **849**. The compound, 2-chloro-2',5'-dideoxy-5'-difluoromethylphosphinyladenosine **851**, was also synthesized using a similar synthetic route, which additionally involved reductive *de*oxygenation of the 2'-hydroxyl in the 3'-protected ribonucleotide analogue **850**. 316

Scheme 128.

Starting from 2-methyl-5-(4-methylphenylsulfinyl)pent-2-ene **852** and ethyl 2-(diethoxyphosphoryl)-2,2-difluoroacetate **853**, 2',3',5'-trideoxy-4'-[(diethoxyphosphoryl)difluoromethyl]thymine analogues **859** were synthesized by Bravo and co-workers. ³¹⁷ Their synthesis was carried out by making the intermediate **855** in 41% yield. Subsequent deoxygenation with Nal/TFAA and hydrogenolytic cleavage of the sulfinylic carbon-sulfur bond with Raney-Ni gave the alcohol **856** in 68% yield (Scheme 129). Oxidative cleavage of **856** generated the lactol **857** in 88% yield, which was acetylated to provide the acetyl derivative **858**. Coupling of **858** with

Scheme 129.

persilylated thymine gave the desired 4'-[(diethoxyphosphoryl)difluoromethyl]nucleoside analogue **859** and its α anomer.

Zard's group, in 1998, utilized an expedient radical-based approach to realize the synthesis of the difluorophosphonate analogues of thionucleosides. In their synthesis, the key radical addition took place upon heating the olefin **860** and the xanthate **861** with lauroyl peroxide as the initiator, and the xanthate **862** was afforded in 60% yield (Scheme 130). Cleavage of the xanthate group via exposure of **862** to an excess of NH₂(C₂H₄)NH₂/EtOH followed by treatment with TFA gave the thiolactone **863** in 86% yield. After reduction of **863** and subsequent acetylation, the resultant intermediate **865** was subjected to Vorbrüggen coupling with silylated thymine to provide the target thionucleoside analogue **866** in good yield. Additionally, this group also fulfilled the synthesis of the thionucleosides **867** and **868** bearing an aromatic ring using a similar radical-addition reaction.

Scheme 130.

An entry into the carbocyclic difluorophosphonate analogue **872** of dideoxypurine nucleotide was developed by Halazy and Wolff-Kugel.³¹⁹ Their synthesis highlighted the 'purino-selenenylation' of

the difluoromethylenephosphonate **870**, itself available through condensing the triflate of the alcohol **869** with LiCF₂P(O)(OEt)₂ (Scheme 131). After reaction of the compound **870** with PhSeCl in CH₂Cl₂ for 6 h, the yielded seleniranium salt was further treated with AgBF₄/6-chloropurine/CaCO₃ in MeNO₂ to afford the adduct **871** in 35% yield. Conversion of **871** into the target nucleotide **872** was accomplished in a straightforward fashion via cleavage of the carbon–selenium bond with Bu₃SnH/AlBN, removal of the ethyl protecting group with TMSBr and subsequent ammonolysis in MeOH at 100 °C in a steel cylinder.

$$\begin{array}{c} \text{HO} & \underbrace{\begin{array}{c} 1) \, \text{Tf}_2\text{O}, \, \text{Py}; \\ 2) \, \text{LiCF}_2\text{P(O)(OEt)}_2. \end{array}}_{\textbf{EtO}} \underbrace{\begin{array}{c} \text{EtO} \\ \text{F} \\ \text{F} \end{array}}_{\textbf{EtO}} \underbrace{\begin{array}{c} \text{870} \\ \text{F} \\ \text{F} \end{array}}_{\textbf{NN}} \\ \underbrace{\begin{array}{c} 1) \, \text{PhSeCI, CH}_2\text{CI}_2, \, 6 \, h; \\ 2) \, \text{AgBF}_4, \, 6\text{-chloropurine, } \\ \text{CaCO}_3, \, \text{MeNO}_2, \, 48 \, h. \end{array}}_{\textbf{NN}} \underbrace{\begin{array}{c} \text{CI} \\ \text{CI} \\ \text{NNN} \\ \text{NNN} \\ \text{NNN} \\ \textbf{S72} \\ \textbf{3)} \, \text{NH}_3, \, \text{MeOH.} \\ \\ \textbf{P}^1 = \text{P(O)(OEt)}_2, \, \underbrace{\begin{array}{c} \text{P}^2 \\ \text{P}^2 \end{array}}_{\textbf{P}} = \text{P(O)(OH)}_2 \\ \end{array}}_{\textbf{NN}} \\ \underbrace{\begin{array}{c} \text{R71} \\ \text{R72} \\ \text{R73} \\ \text{R74} \\ \text{R75} \\ \text{R75} \\ \text{R76} \\ \text{R76} \\ \text{R77} \\ \text{R77} \\ \text{R77} \\ \text{R78} \\ \text{R79} \\ \text{R79} \\ \text{R79} \\ \text{R79} \\ \text{R79} \\ \text{R79} \\ \text{R70} \\ \text{R71} \\ \text{R70} \\ \text{R$$

Scheme 131.

4. Trifluoromethylated nucleosides

Many advantages could be expected from the presence of a CF₃ group on the sugar moiety of nucleosides, including increasing lipophilicity³²⁰ and improved chemical and/or enzymatic stability.^{321,322} In addition, the trifluoromethyl group can enhance the therapeutic properties of bioactive compounds.^{323–325} It should also be noted that Bansal has proposed that replacement of the methyl group in the fucose residue with the more hydrophobic trifluoromethyl group might provide an artificial inhibitor for Le^x–Le^x interaction.³²⁶ Taking all of the above considerations into account and in order to discover new nucleoside derivatives with high antiviral activities, the introduction of a trifluoromethyl group into nucleosides has recently attracted more and more attention.

The first synthesis of 2'–C- β -trifluoromethyl pyrimidine ribonucleosides **876** was reported by Piccirilli's group. ³²⁷ After the intermediate **873** was prepared through treatment of the ketone **790** with a Ruppert–Prakash reagent (CF₃SiMe₃) followed by desilylation and benzoylation (Scheme 132), this group discovered that the Hilbert–Johnson glycosylation of **873** required an unusually high

temperature (>120 °C) and a long reaction time. Glycosylation of the 1-bromo derivative **874** with silylated pyrimidines in the presence of HgO/HgBr₂ at 80–85 °C, however, exclusively afforded the β anomers **875** in 42–57% yield. Deprotection of the compounds **875** with NH₃/MeOH provided the target nucleosides **876** in high yield. Two years later, Mathé and co-workers accomplished the synthesis of 2′-deoxy-2′-C-trifluoromethyl- β -D-ribonucleoside derivatives **881** from the ketone **877**.³²⁸ Interestingly, Mathé et al. found that Hilbert–Johnson glycosylation of the peracylated 2-deoxy-2-C-trifluoromethyl sugar **880** with silylated uracil or thymine proceeded well at 50 °C. In their synthesis, the key intermediate **880** was prepared from the ketone **877** in several steps, which included trifluoromethylation of **877** with CF₃SiMe₃, conversion of the protecting groups into Bz groups and deoxygenation of the alcohol **879**.

Pioneered by Johnson's group³²⁹ and followed by the Mathé group, ³³⁰ 3'-C-trifluoromethyl- β -D-ribonucleoside derivatives **885** were synthesized, starting from 1,2-isopropylidene-D-xylose **679**, which was first converted into the ketone **882** in 81% overall yield (Scheme 133). Trifluoromethylation of **882** with CF₃SiMe₃/TBAF afforded the alcohol **883** in 70% yield. After *de*isopropylidenation with TFA and acetylation with Ac₂O/DMAP, coupling of the resultant triacetate **884** with various nucleic acid bases and subsequent removal of all the protecting groups provided the desired trifluoromethylated nucleosides **885**.

Scheme 133.

In 1998, Portella and co-workers developed an efficient route to the 3'-deoxy-3'-C-CF₃ and 2',3'-dideoxy-3'-C-CF₃ and 2',3'-unsaturated-3'-C-CF₃ nucleoside derivatives **888** (B=U, T), **891** (B=U, T) and **892** (B=T) (Scheme 134).³³¹ Their synthesis commenced with

Scheme 132.

Scheme 134

the intermediate **886**, which was prepared from the p-xylose derivative 115 by a reaction sequence where the key steps, trifluoromethylation with CF₃SiMe₃ and radical deoxygenation, are highly stereoselective.³³² After a simple transformation of the functional groups in 886, subjecting the resultant triacetate 887 to Vorbrüggen glycosylation followed by deacetylation gave the desired nucleosides 888 (B=U, T). Access to the dideoxy derivatives 891 (B=U, C) from the compounds **888** was realized through silylation of the hydroxyl group, radical deoxygenation at C-2 in the alcohols 889 and final deprotection. In addition, the compound 889 (B=T) was also converted into the 2',3'-unsaturated-3'-C-CF3 nucleoside derivative 892 (B=T) via mesylation followed by TBAF-mediated elimination. It should be noted that, using a similar strategy, Mathé and co-workers also synthesized the corresponding adenosine and cytidine analogues 888 (B=A, C), 891 (B=A, U) and 892 (B=A, U), starting from the benzoylated intermediate 893. 333,334

Interestingly, the synthesis of the 2'-trifluoromethyl-2',3'-dideoxyuridine derivatives **896** and **897** (B=U) was accidentally developed by Serafinowski and Brown in 2000.³³⁵ They found that treatment of the 2'-deoxy-2'-difluoromethylenyl uridine derivative **894** with TBAF in THF in the absence or presence of 3 Å MS gave the

Scheme 135.

2′,3′-unsaturated-2′-trifluoromethyl uridine derivative **895** in medium yields (59 or 52%) (Scheme 135). The mechanism of this special transformation was proposed to involve an initial attack of F⁻ at silicon, with the expulsion of trimethylsilyl fluoride and ethylene. Direct removal of the DMTr protecting group in **895** with 80% HOAc, or hydrogenation of **895** followed by removal of the DMTr protecting group, gave the nucleosides **896** and **897** (C2′ threo isomer), respectively. Utilizing similar reaction conditions, the 3′-trifluoromethylated nucleosides **891** (B=U) and **892** (B=U) were also synthesized, starting from the 3′-deoxy-3′-difluoromethylenyl uridine derivative **898**.

In the same year, Qing's group presented another synthetic route to 2',3'-dideoxy-2'-trifluoromethyl nucleosides **897** (B=U, T, C), **907** (B=U, T, C) and their anomers **905** and **906** (Scheme 136).³³⁶ Starting from the α -trifluoromethyl- α , β -unsaturated ester **899**, Qing and co-workers first obtained the lactone **900** through hydrogenation and subsequent acidic treatment. Silylation of the

Scheme 136.

alcohol 900 gave the separable lactones 901 and 902, which were reduced with DIBAL-H followed by acetylation to afford the compounds 903 and 904, respectively. Coupling of the acetates 903 and 904 with silylated pyrimidines followed by deprotection gave the desired nucleosides 897 (B=U, T, C), 907 (B=U, T, C) and their anomers 905 and 906, respectively. It should be noted that this group has also carried out the synthesis of L-2'.3'-dideoxy-2'-trifluoromethyl-*N*-azanucleosides **910** from the α-trifluoromethylα,β-unsaturated ester **908** using a similar synthetic route.³³⁷

Johnson and Kozak presented an efficient strategy for the introduction of a CF₃ group into the C-4 position of ribose derivatives, and this strategy was successfully utilized in the synthesis of various 4'-trifluoromethylated nucleoside analogues.338 Their synthesis commenced with the masking of the aldehyde moiety of the D-ribose-derivated lactol **911** as an olefin and subsequent oxidation of the generated alcohol (Scheme 137). Then, treatment of the ketone 912 with CF₃SiMe₃/TBAF gave the diol 913 in 69% yield, which was converted into the acetate 914 as a mixture of D-ribo and L-lyxo isomers through regioselective benzoylation, ozonolytic cleavage, removal of isopropylidene ketal with TFA and peracetylation. Coupling of **914** with silvlated thymine followed by separation of the 4'-epimers and removal of all the protecting groups afforded the 4'-CF₃-5-methyluridine 915 in 78% yield. In addition, exposure of the triol **915** to a Mattock reagent (α-acetoxyisobutyryl bromide) gave the bromide 916, from which the nucleosides 4'-CF3-thymidine 917, 4'-CF₃-2',3'-dideoxy-2',3'-didehydrothymidine 918 and 4'-CF₃-2',3'-dideoxy-thymidine **919** were provided through treatment with Bu₃SnH/AIBN followed by deprotection, treatment with Zn/AcOH followed by deprotection, and hydrogenation with Pd/C, H₂, MeOH followed by deprotection, respectively. Johnson and Kozak also completed the synthesis of 4'-CF3-2'-deoxyadenosine 920 from the intermediate 914.

Schneller's group, in 2005, described a 12-step enantiospecific synthesis of 5'.5'.5'-trifluoro-5'-deoxyneplanocin A **926**. Their synthesis began with the chiral acetate 921 and its conversion into the ketone 922 through a five-step sequence of reactions (Scheme 138).339 A CF₃SiMe₃-mediated trifluoromethylation of compound **922** and subsequent desilylation provided the diol 923, which was further subjected to a modified Pfitzner-Moffatt oxidation to give the enone 924 in 80% yield. A Luche reduction of the enone 924 yielded the alcohol 925, from which the target nucleoside 926 was furnished through a Mitsunobu reaction with 6-chloropurine followed by ammonolysis and acidic deprotection.

Starting from the lactones 901 and 902, an efficient synthesis of L-2',3'-dideoxy-2'-trifluoromethyl-4'-thiocytidines 933 and 934 was also described (Scheme 139). The β -trifluoromethylated lactones 901 and 902 were reduced by NaBH₄ to furnish the corresponding diols 927 and 928, respectively, which, after mesylation, were treated with Na₂S·9H₂O to provide the compounds **929** and 930, respectively. Oxidation of 929 and 930 and subsequent Pummerer rearrangement produced the 1-0-acetates 931 and 932, respectively. Glycosylation of the acetates 931 and 932 with silylated cytosine followed by removal of all the protecting groups delivered the target nucleosides 933 and 934, respectively.

Scheme 137.

Scheme 138.

934 (R¹ = CF₃, R² = H) and its A anomer

Scheme 139.

5. Other fluorinated nucleosides

5.1. Monofluorinated or *gem*-difluorinated cyclopropane nucleosides

Kim et al. designed and synthesized some fluorocyclopropanoid nucleosides (\pm)-941 in 2001.³⁴¹ As the important step of their synthetic route, introduction of fluorine and a double bond for the installation of the cyclopropyl group was actualized by an HWE reaction of the aldehyde 935 with triethyl 2-fluoro-2-phosphonoacetate using *n*-BuLi in THF (Scheme 140). After the resultant ester 936 was reduced with DIBAL-H, the obtained allylic alcohol 937 was subjected to ZnI2-catalytic cyclopropanation to provide the cyclopropane derivative (\pm)-938 in 68% yield. The alcohol (\pm)-938 was converted into the corresponding mesylate (\pm)-939 or iodide (\pm) -940, which were further coupled with purine or pyrimidine bases and subsequently desilylated to afford the desired cyclopropane nucleosides (E)-941. In addition, after the (E)-alcohol 937 was isomerized into the (*Z*)-isomer **942** by treatment with thiophenol/ AIBN in refluxing benzene, the synthesis of cyclopropane nucleosides (Z)-944 was also accomplished via intermediate 943 using similar reaction conditions.342

Interestingly. Haufe's group also synthesized a series of diastereopure monofluorinated cyclopropanoid nucleosides. (E)-941 (B=A. U, T, C, G) and (Z)-944 (B=A, U, T, C, G), using another synthetic route (Scheme 141). Their method started from α -fluorostyrene 945, which was converted into the separable esters (E)-946 and (Z)-947 by reaction with N₂CHCO₂Et/Cu(acac)₂. After reduction and Oacetylation, the resultant acetates (E)-948 and (Z)-949 were subjected to oxidation with RuCl₃/NaIO₄ and reduction with $BH_3 \cdot SMe_2$ to afford the alcohols (*E*)-**950** and (*Z*)-**951**, respectively. Direct coupling of (E)-**950** and (Z)-**951** with the nucleobases under Mitsunobu conditions and subsequent deprotection with NH₃/ MeOH provided the desired monofluorinated cyclopropanoid nucleosides (E)-**941** (B=A, U, T) and (Z)-**944** (B=A, U, T). In addition, after mesylation of (E)-950 and (Z)-951, the generated mesylates (E)-952 and (Z)-953 were also transformed into the nucleosides (E)-**941** (B=C, G) and (Z)-**944** (B=C, G), respectively, by means of reaction with Cs₂CO₃/cytosine and Cs₂CO₃/2-amino-6-chloropurine followed by deacetylation.

Scheme 140.

Scheme 141.

In 2003, Kim's group accomplished the synthesis of [1'-fluoro-2', 2'-bis-(hydroxymethyl)cyclopropylmethyl]purines **958** (B=A, G). 344 Their synthesis featured the introduction of a fluorine group into the ketone **954** through an HWE reaction with (EtO)_2-P(O)CHFCO_2Et/n-BuLi and cyclopropanation of the resultant allylic alcohol **955** by a Lewis acid-catalyzed Furukawa modification of the Simmons–Smith reaction (Scheme 142). Mesylation of the fluorinated cyclopropyl alcohol **956** followed by iodination gave the precursor **957** in 78% yield. Coupling of the iodide **957** with adenine or 2-amino-6-chloropurine in the presence of Cs_2CO_3 followed by desilylation (or desilylation and further treatment with HSCH_2CH_2OH/MeONa) provided the target nucleosides **958** (B=A, G). In addition, recently, Hong's group also carried out the synthesis of C-fluoro-branched cyclopropyl nucleosides **958** (B=T, U, C, A, etc.) using similar procedures. 345

Scheme 142.

In 2007, Hong and Kim performed the synthesis of the *C*-fluorobranched cyclopropyl nucleosides **964** and **965** (Scheme 143). Their synthetic procedures were similar to those for the cyclopropyl nucleosides **958**. The major steps included the HWE reaction of compound **959**, Simmons–Smith reactions of compound **960** and **961** and introduction of nucleic acid bases via nucleophilic substitution reactions of the bromides **962** and **963**.

Scheme 143.

Starting from the suitably protected (fluorocyclopropyl)-methanol derivative **966**, some monofluorinated cyclopropanoid nucleosides, (\pm) -anti-**971** and (\pm) -syn-**972**, were synthesized by Csuk's group. Starting involved the oxidation of the alcohol **966** followed by azidation with NaN3 to afford the separable isomers, (\pm) -anti-**967** and (\pm) -syn-**968** (Scheme 144). Treatment of (\pm) -anti-**967** and (\pm) -syn-**968** with 3-methoxy-2-methyl-2-propenamide and 3-ethoxy-2-propenamide in toluene at 85 °C produced the amides (\pm) -anti-**969** and (\pm) -syn-**970**, respectively. Finally, exposure of (\pm) -anti-**969** and (\pm) -syn-**970** to H₂SO₄J[†]PrOH and subsequent hydrogenation provided the monofluorinated cyclopropanoid nucleosides, (\pm) -anti-**971** and (\pm) -syn-**972**, respectively.

Scheme 144.

The synthesis of the *Z*- and *E*-isomers of fluoromethylenecyclopropane nucleoside analogues **975** and **976** was addressed by Zemlicka and co-workers. ³⁴⁸ In their synthesis, the methylenecyclopropane esters **974** were prepared by alkylation-elimination reactions between the dibromide **973** and the corresponding nucleic bases or precursors (Scheme 145). Selective

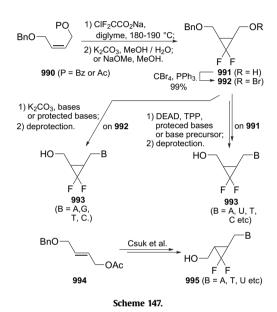
monofluorination of the compounds 974 using N-fluorobenzenesulfonimide (NFSI) followed by reduction of the ester moiety gave the target nucleosides, (Z)-975 and (E)-976. One year later, Zemlicka et al. described a new alkylation-elimination method for the synthesis of (Z)-975 (B=G) and (E)-976 (B=G). 349 The key steps of the new method involved phenylselenylation of the fluoroester 977 with Ph₂Se₂/NBS, alkylation of the acetate 979 with 2-amino-6-chloropurine and Se-oxidation-elimination of the intermediate 980 with H₂O₂ (then heating). Very recently, this also completed the synthesis of 3-fluoromethylenecyclopropane nucleoside analogues 984 and 985 and 988 and 989 from the key intermediate 981, and the synthetic strategy also featured the alkylation-elimination reactions between the monofluorinated dibromide 983 (or 987) and the corresponding nucleic bases or precursors (Scheme 146).³⁵⁰

Scheme 145.

Besides the aforementioned monofluorinated cyclopropane nucleosides, Zemlicka's group and the Csuk group also carried out the synthesis of a series of difluorocyclopropyl carbocyclic nucleosides **993**, starting from the (Z)-2-butenyl derivatives **990** (Scheme 147). 351,352 As the key step of their synthesis, conversion of **990** into the 2.2-difluorocyclopropylmethanol **991** was realized by means of difluorocyclopropanation with CICF2CCO2Na in diglyme at 180-190 °C followed by deacetylation or debenzoylation. At this stage, two methods were utilized to introduce the nucleic bases. One method involved Mitsunobu reactions between the alcohol 991 and the protected bases (or base precursor) followed by deprotection (and ammonolysis). The other method featured the alkylation of the nucleic acid bases with the bromide 992, which was obtained via treatment of the compound **991** with CBr₄/PPh₃. It should be noted that Csuk's group also synthesized the trans-configurated difluorocyclopropyl carbocyclic nucleosides 995 from the intermediate, (E)-4-(benzyloxy)-2-butenyl acetate 994, using a similar procedure.353

Starting from the alkene intermediate **997**, itself available through oxidation of the alcohol **996** followed by olefination with triethyl phosphonoacetate (TEPA), reduction and acetylation, the Csuk group also described an entry into the difluorinated cyclopropane nucleoside analogues **999**, which were provided by the

Scheme 146.



difluorocyclopropanation of the acetate **997**, deacetylation, Mitsunobu reactions between the alcohol **998** with various nucleic bases followed by two consecutive deprotection steps (Scheme 148). 354

Scheme 148.

Additionally utilizing the alkylation–elimination method, Zemlicka and co-workers synthesized the methylene-*gem*-difluorocyclopropane nucleoside analogues **1004** and **1005** from the *gem*-difluorocyclopropane **991**, which was first converted into the methylene-*gem*-difluorocyclopropane **1000** in three steps (Scheme 149). Treatment of the compound **1000** with HBr₃Py afforded the vicinal dibromocyclopropane **1001**, which underwent alkylation–elimination to produce the protected nucleosides **1002** and **1003** along with some byproducts. Removal of the benzyl groups in **1002** and **1003** with BCl₃ followed by acidic treatment gave the target nucleosides **1005** and **1004**, respectively.

Scheme 149.

5.2. Monofluorinated or monofluoromethylated cyclobutane nucleosides

In view of the potent antiviral activity of the naturally occurring oxetane nucleoside, oxetanocin, Fleet and co-workers first accomplished the synthesis of the fluorinated oxetanocin 1009. Their synthesis was performed through DAST-mediated fluorination of the trityl-protected alcohol 1006 followed by conversion of the resultant fluorinated compound 1007 into the chlorinated product 1008 in two steps (Scheme 150). Reaction of the compound 1008 with adenine and subsequent removal of the trityl group with TFA provided the target nucleosides 1009 and its α anomer 1010.

Scheme 150.

In 2007, Liotta et al. completed the synthesis of a 2'-fluoro cyclobutyl nucleoside **1016**, with fluorination of the silyl enol ether **1011** using Selectfluor as the important step (Scheme 151).³⁵⁸ After reduction of the generated ketone **1012**, the resultant major isomer **1013** was mesylated to afford the compound **1014**. Coupling of the mesylate **1014** with N^3 -(4-methoxybenzyl)-5-fluorouracil under basic conditions furnished the protected nucleoside **1015**, which was subjected to deprotection and base transformation to give the target fluorinated nucleoside **1016**.

Legraverend's group realized the synthesis of the 3'-fluorocyclobutyl derivatives **1020** and **1023**, the carbocyclic analogues of oxetanocin.³⁵⁹ Their synthesis featured the introduction of a 3'-fluoro atom by the direct fluoro-iodination of the olefin intermediate **1017**, or by DAST-mediated fluorination of the bromohydrin **1021** (Scheme 152). The desired nucleosides **1020** and **1023** were afforded via treatment of the iodide **1019** and the bromide **1022** with KOAc/DMF followed by acidic treatment or ammonolysis, respectively. In addition, a 3'-fluorocarbocyclic oxetanocin analogue **1026** was also synthesized, starting from the olefin **1024** and using a similar strategy, by Maruyama's group.³⁶⁰

Scheme 151.

In 1993, the synthesis of the fluorinated cyclobutane nucleoside analogues, (\pm) -1031 and (\pm) -1035, was fulfilled through two different routes (Scheme 153).³⁶¹ One route was performed by the introduction of a fluorine atom adjacent to the carbonyl group of the intermediate (\pm)-1027 through treatment with LiTMP/FClO₃. After reduction of the resultant fluorinated ketone (\pm)-1028, the generated isomer (\pm)-1029 was converted into the tosylate (\pm) -1030, which was subjected to nucleophilic substitution with 2amino-6-phenylmethoxypurine and protecting group removal to provide the cyclobutane nucleoside analogue (\pm)-1031. As for the nucleoside (\pm)-1035, the synthetic route featured the epoxidation of the cyclobutene (\pm)-1031 and subsequent ring opening with 2amino-6-methoxyethoxypurine. Conversion of the obtained alcohol (\pm)-1033 into the 2' β -fluoro intermediate (\pm)-1034 was accomplished by protecting the amino group and the hydroxyl group with MMTr and trifluoromethanesulfonyl, respectively,

$$B^{1} \xrightarrow{I_{2}, AgF, CH_{2}CI_{2}, rt.} B^{2}$$

$$1017 (B^{1} = 2-amino-6-chloropurinyl) B^{2} = 2-amino-6-chloropurinyl) B^{2} = 2-amino-6-chloropurinyl$$
on 1018 (B¹ = 6-chloropurinyl) B² = 2-amino-6-chloropurinyl
on 1018 (B¹ = 6-chloropurinyl) B² = 2-amino-6-chloropurinyl
On 1018 (B¹ = 6-chloropurinyl) B² = 2-amino-6-chloropurinyl

$$B^{2} = 2-amino-6-chloropurinyl$$

Scheme 152.

followed by TASF-mediated nucleophilic fluorine substitution. Finally, removal of all the protecting groups provided the target nucleoside (\pm) -1035.

Three years later, the fluoromethyl derivatives, (\pm) -1039 and (\pm) -1042, of carbocyclic oxetanocin A were synthesized, starting from the intermediate compound (\pm) -1036, which was converted into the alcohols, (\pm) -1037 and (\pm) -1040, through treatment with NaOH/dioxane and with 80% TFA, respectively (Scheme 154). DAST-mediated fluorination of the compounds, (\pm) -1037 and (\pm) -1040, produced the fluorinated derivatives, (\pm) -1038 and (\pm) -1041, respectively. The target nucleoside (\pm) -1039 was provided via ammonolysis of the benzoate (\pm) -1038, and the nucleoside (\pm) -1042 was obtained through ammonolysis of the compound (\pm) -1041 followed by acidic treatment.

5.3. Monofluorinated or monofluoromethylated pyranyl nucleosides

Dax et al., in 1998, described a synthetic route to 1-(3,4,6-tri-O-acetyl-2-deoxy-2-fluoro- β -D-galactopyranosyl)thymine **1045**. Their method utilized the reaction between the D-galactal derivative **1043** and an electrophilic N–F reagent (Selectfluor), and the N-(2-deoxy-2-fluoro-glycosyl) compound **1044** was regioselectively afforded in 82% yield (Scheme 155). Subsequent treatment of the compound **1044** with silylated thymine gave the acetyl-protected 2'-

BzO B¹
$$\frac{\text{liq. NH}_3}{88\%}$$
 HO A A BzO $\frac{\text{Liq. NH}_3}{43\%}$ $\frac{\text{Liq. NH}_3}{88\%}$ $\frac{\text{Liq. NH}_3}{88\%}$ $\frac{\text{Liq. NH}_3}{43\%}$ $\frac{\text{Liq. NH}_3}{43\%}$ $\frac{\text{Liq. NH}_3}{85\%}$ $\frac{\text{R}^1 = \text{F}}{80\%}$ $\frac{\text{Liq. NH}_3}{1,4-\text{dioxane.}}$ $\frac{\text{Liq. NH}_3}{2) \text{H}^*}$ $\frac{\text{Liq. NH}_3}{75\%}$ $\frac{\text{Liq. NH}_3}{2) \text{H}^*}$ $\frac{\text{Liq. NH}_3}{33\%}$ $\frac{\text{Liq. NH}_3}{(\pm) \cdot 1040}$ $\frac{\text{Liq. NH}_3}{(\pm) \cdot 1041}$ $\frac{\text{Liq. NH}_3}{(\pm) \cdot 1042}$ $\frac{\text{Liq. NH}_3}{(\pm) \cdot 1041}$ $\frac{\text{Liq. NH}_3}{(\pm) \cdot 1041}$ $\frac{\text{Liq. NH}_3}{(\pm) \cdot 1042}$ $\frac{\text{Liq. NH}_3}{(\pm) \cdot 1041}$ $\frac{\text{Liq. NH}_3}{(\pm) \cdot 1041}$ $\frac{\text{Liq. NH}_3}{(\pm) \cdot 1042}$ $\frac{\text{Liq. NH}_3}{(\pm) \cdot 1041}$ $\frac{\text{Liq. NH}_3}{(\pm) \cdot 1042}$ $\frac{\text{Liq. NH}_3}{(\pm) \cdot 1041}$ $\frac{\text{Liq. NH}_3}{(\pm) \cdot$

Scheme 154

Scheme 155.

fluoro-pyranyl nucleoside **1045**. In addition, the syntheses of 4'-de-oxy-4'-fluoropyranosylnucleoside anologues **1047**³⁶⁴ and **1049**³⁶⁵ were also accomplished by two different methods. Compound **1047** was prepared from the nucleoside derivative **1046** by fluorination followed by deprotection, while **1049** was obtained through glycosylation of the fluoro sugar **1048** and subsequent deprotection.

Starting from the peracetylated 3-deoxy-3-fluoro-α-p-glucopyranose 1050, the synthesis of some unsaturated fluoroketo pyranucleosides was accomplished by Ollapally's group (Scheme 156). 366–368 In one of their syntheses, coupling of the compound 1050 with silylated 5-fluorouracil gave the nucleoside derivative 1051, which was conveniently converted into the alcohol **1052** via a series of transformations of functional groups. Finally, oxidation of the compound 1052 with PDC provided the fluoroketo unsaturated nucleoside derivative 1053. It is of interest to note that Leclercq et al. also developed another synthetic route to the unsaturated 3'-deoxy-3'-fluoroketo nucleoside derivative 1057 from the intermediate 1054 in four steps, which included oxidation of the alcohol **1054** to the ketone **1055**, removal of the isopropylidine ketal with acidic resin, treatment of the diol 1056 with Ac₂O/Py and final deacetylation.³⁶⁹ Very recently, a synthesis of the fluoroketopyranosyl nucleoside 1062 was described by the Komiotis group.³⁷⁰ Their synthesis involved glycosylation of the acetate 1058, dehydration of the diol 1060 and deprotection of the resultant acetate 1061.

It should be noted that, commencing from the intermediate **1059**, Komiotis also synthesized and biologically evaluated the unsaturated 3-fluoro-4-keto-β-p-glucopyranosyl nucleoside **1066** (Scheme 157).³⁷¹ Isopropylidination of **1059** and subsequent acetylation of the remaining hydroxyl group gave the acetyl derivative

Scheme 157.

Scheme 156

1063 in 71% yield, which was subjected to *de* isopropylidination with TFA and selective protection with a trityl group to yield the alcohol **1064**. PDC oxidation followed by in situ β -elimination provided the unsaturated 3-fluoro-4-keto- β -D-glucopyranosyl derivative **1065** in 75% yield. Final removal of the trityl group with HCO₂H gave the target nucleoside **1066**.

Starting from the α -fluoro- α . β -unsaturated ester **537**. Chu's group accomplished the synthesis of a series of fluorinated pyranosyl nucleosides in D- and L-configurations. 372 In their synthesis, conversion of the compound 537 into the separable diastereoisomers 1067 and 1068 was realized through reduction with DIBAL-H, Grignard reactions of the generated α,β -unsaturated aldehydes with CH2=CHMgBr and subsequent benzoylation (Scheme 158). Dihydroxylation of 1067 and 1068 followed by NaIO₄-mediated oxidation and reduction with NaBH₄ gave the benzoyl-migrated alcohols 1069 and 1070, respectively. After removal of the isopropylidine ketals in the compounds 1069 and 1070, the resultant triols 1071 and 1072 were further subjected to oxidation with NaIO₄ and acetylation to afford the unsaturated pyranosyl derivatives 1073 and 1074, respectively. Finally, N-glycosylation of the pyranosyl acetates 1073 and 1074 with silylated bases under Vorbrüggen conditions gave the corresponding protected nucleosides, which were converted into the target nucleosides 1075 (+ anomers) and 1076 (+ anomers) after deprotection, respectively.

Scheme 158.

Ton-That described the synthesis of 2′,3′,4′-trideoxypyr-anosylnucleoside analogues **1077** and **1078** from the acetates **327a** and **327b**, respectively, i.e., condensation of the compounds **327a** and **327b** with silylated thymine followed by deacetylation with NH₃/MeOH gave the target nucleosides **1077** and **1078**, respectively (Scheme 159).¹⁷⁷

Scheme 159.

6. ¹⁸F-containing nucleosides

Positron emission tomography (PET) is a non-invasive imaging technology, which provides a unique window on the physiology and function of living organisms with the highest sensitivity and resolution.^{373–375} To date. PET plays an important role in drug discovery by validating the mechanism of drug localization. establishing the transport efficiency of a drug to the target. addressing the drug occupancy of the saturable receptor sites and determining the half life of occupancy of the drug. PET uses shortlived positron-emitting isotopes to trace labelled compounds in vivo. The most commonly used isotopes are ¹¹C, ¹⁸F, ¹⁵O, ¹³N, ⁷⁶Br and ¹²⁴I. Due to the short half lives of ¹¹C ($t_{1/2}$ =20 min), ¹⁵O ($t_{1/2}$ $_2$ =2 min) and 13 N ($t_{1/2}$ =10 min), and the longer half lives of 76 Br ($t_{1/2}$ $_{2}$ =16 h) and $_{124}$ I ($t_{1/2}$ =4.28 days), which limit their clinical applications, labelling with the medium longer-lived PET isotope of ¹⁸F $(t_{1/2}=110 \text{ min})$ is of considerable advantage. During the past decade, many radiolabeled ¹⁸F-containing nucleosides were identified as potential PET imaging agents for tumour proliferation and gene expression. Accordingly, a large number of synthetic strategies concerning precursor design, labelling conditions and deprotection of the intermediate compounds were developed to guarantee an efficient high radiochemical yield for PET use.

Conti and Blasberg et al. developed an efficient procedure to synthesize the $2'\beta-[^{18}F]$ fluoro-arabino nucleosides $1082.^{376-381}$ Their synthesis featured that the ^{18}F intermediate 1080 was prepared in 32–68% yield via treatment of the 2-sulfonate ester 1079 with $^nBu_4^{18}F$ (in situ prepared from $^nBu_4\text{HCO}_3$ and aqueous $H^{18}F$) in EtOAc or MeCN (Scheme 160). Bromination of the product 1080 with HBr/AcOH at 80–82 °C gave the ^{18}F -labelled bromo sugar 1081. Coupling of 1081 with a series of silylated thymine derivatives and subsequent removal of the Bz groups with NaOMe/MeOH provided the target $[^{18}F]$ -containing nucleosides 1082 and their α isomers. In addition, Mangner and co-workers reported that the ^{18}F intermediate 1080 could also be accessed via treatment of the triflate 1079 and 2-O-(imidazolylsulfonyl)-1,3,5-tri-O-benzoyl- α -D-ribofuranose with $[^{18}F]$ fluoride/KHF $_2$ and $[^{18}F]$ fluoride/K222/K2CO $_3$, respectively. 382

Scheme 160.

2'-Deoxy-2'α-[18 F]fluorouridine **1084** was synthesized by Oh and co-workers in 2006 (Scheme 161). 383 The key nosylate precursor **1083** was prepared, with an overall yield of 9.4%, from uridine **10** in four steps. Oh et al. found that the [18 F]fluorination yields of the nosylate **1083** depended on the reaction temperature and the precursor concentration. The optimal [18 F]fluorination conditions were 30 mg of precursor **1083** at 145 °C for 15 min with 370 MBq of [18 F]fluoride. After removal of the protecting groups with 1 N HCl and purification by HPLC, the overall radiochemical yield and purity were up to 26.5±1.4 and 98.2±2.5%, respectively.

Scheme 161.

By means of [¹⁸F]fluorination of the premodified triflates **1085**–**1087**, Allauddin et al. carried out the synthesis of [¹⁸F]-labelled adenosine analogues **1088** and **1089** and 3'-deoxy-3'-[¹⁸F]fluoro-1- β -D-xylo-furanosyluracil **1090** (Scheme 162).^{384,385} Either Bu₄N¹⁸F or K¹⁸F could be used as the fluorinating agent, although, Bu₄N¹⁸F has advantages in view of its good solubility in organic solvents and low reaction temperature. The radiochemical yields were 10–18% decay corrected (d.c.) for **1088** in 4 runs, 30–40% (d.c.) for **1089** in 3 runs and 25–40% (d. c.) for **1090** in 4 runs. All the radiochemical purities were >99% and the specific activity was >74 GBq/µmol at the end of the synthesis.

Scheme 162.

Two types of precursors were utilized to synthesize 3'-deoxy-3'-[¹⁸F]fluorothymidine **1094** ([¹⁸F]FLT) (Scheme 163). One precursor was 2,3'-anhydro-5'-O-(4,4'-dimethoxytrityl)thymidine 1092,386,387 which was prepared via treatment of the mesylate 1091 with DBU. Using [18F]KF/K2.2.2 as the labelling agent in DMSO at 175 °C for 1 h, Eisenhut's group found that [18F]FLT could be obtained in a radiochemical yield of $5.6 \pm 1.4\%$ after deprotection. It is of interest to note that Machulla et al. demonstrated that the labelling of 1092 with KHCO₃/[¹⁸F]fluoride/K2.2.2 proceeded well within 30 min in radiochemical yields of almost 20% when the reaction was carried out in polar solvents such as DMF or DMSO at 160 °C. The other types of precursors were the mesylated, tosylated and nosylated derivatives **1093**. ^{388–392} Treatment of these compounds with [¹⁸F]fluorinating agents followed by removal of the protecting groups gave the [¹⁸F]FLT. It was shown that the nosylated precursors were more favourable for radiofluorination than the mesylated or tosylated derivatives. Additionally, a positive effect on the radiochemical yield was also found with DMTr in comparison to Tr as protecting group at the 5'-O-position.

In 2000, Trón's group investigated the reactions of 5'-deoxy-5'-haloadenosines **1095** with [¹⁸F]KF/K2.2.2 and found that halogen

Scheme 163.

exchange reactions did take place to some extent, although the conversions were rather low (0.2–1.1%) (Scheme 164).³⁹³ Three years later, Martarello and O'Hagan et al. carried out the fluorinase-catalytic preparation of $5'-[^{18}F]$ fluoro-5'-deoxyadenosine **1096** ($[^{18}F]$ -5'-FDA) by incubating a protein extract from *S. cattleya* with $[^{18}F]$ HF and SAM **411**. 394 Their study demonstrated that a radio-labelling reaction occurred when the concentration of the enzyme preparation was increased from sub-mg/ml values to mg/ml values. In addition, they also found that the purity of the enzyme had no measurable effect on the radiochemical yield and the radiochemical purity of $[^{18}F]$ -5'-FDA.

Scheme 164.

7. Conclusions

In this review, we have systematically presented the recent advances in the synthesis of fluorinated nucleosides and it is evident that tremendous progress has been made in the past few years. Clearly, two main tactics have been employed for the synthesis of fluorinated nucleosides. One startegy has featured the installation of fluorine atom(s) into pre-modified precursor compounds before the introduction of nucleic bases. Alternatively, the second strategy has involved the regio- or stereoselective introduction of fluorine atom(s) into suitablely modified nucleoside derivatives. No matter which approach is utilized, developing novel short-step, large-scale synthetic routes to fluorinated nucleosides, especially some well-known highly bioactive fluorinated nucleosides, remains a continuous and significant challenge. In addition, it is also important that methods should be developed for the combinatorial library synthesis of fluorinated nucleosides. As for designing novel fluorinated nucleosides, the emphasis should focus on structure-based computational methods and tools for substrate-target interactions. In the next few years, we are likely to see some new and exciting syntheses of fluorinated nucleosides in the endeavours to develop novel anti-cancer and anti-virus nucleoside analogues. Thus, we hope that, with this review, we have provided an appropriate background for such developments to take place and an encouragement to organic chemists to pursue the synthesis of fluorinated nucleosides.

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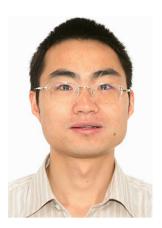
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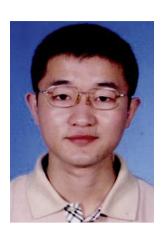
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